Food Belts F-2EQWT 05



Main industry segments

Baked snacks, Biscuit and Crackers, Bread, Chocolate, Convenience food, Frozen food, Pasta, Pastry, Pizza, Primary food packaging, Ready meals

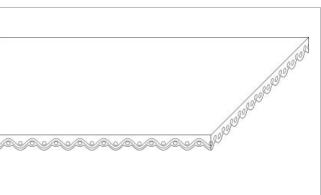
Applications

Cooling (line) belt, Food processing/conveying belt, Infeed belt, Inspection/control belt, Metering/singulation belt, Packaging belt, Transfer belt, Weighing belt

Special features

Easy cleanability





Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Matt
Conveying side property	Medium-adhesive
Conveying side color	White
Traction layer (material)	Polyester (PET)
Number of Fabrics	1
Pulley side material	Polyester (PET)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
	Halal certified

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Technical data					
Thickness of belt	0.70	mm	0.03	inch	
Mass of belt (belt weight)	0.75	kg/m²	0.154	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	4.8	N/mm	27	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	3.4	N/mm	19	lbf/in	
Min. operating temperature admissible (continuous)	-30	°C	-22	°F	
Max. operating temperature admissible (continuous)	80	°C	176	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.15	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-			
Thermal Resistance	0.006	m²*K/W	0.001	Fft²h/Btu	
Thermal Conductivity	0.128	W/m*K	0.022	W/ft*F	
Seamless manufacturing width	4000	mm	157.48	inch	

Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

Link to JDS:

Joining method		Flexproof 10 x 80
Knife-edge (nosebar) radius	mm	2
(minimum)	inch	0.079
Pulley diameter (minimum)	mm	15
	inch	0.59
Pulley diameter minimum with	mm	15
counter flection	inch	0.59
Admissible tensile force per unit of	N/mm	8.5
width	lbf/in	49
Admissible tensile force per unit of	N/mm	5.0
width at max. operating	lbf/in	29
temperature		
Slider bed suitable		Yes
Carrying rollers suitable		No
Troughed installation suitable		No
Powerturns / curved installations		No
Low noise applications		No
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) $\sim 0.3\%$, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

If High Frequency (HF) system is used check belt heating, Not suitable for wet operations combined with increased temperatures, Not suitable for wet operations combined with increased temperatures and with extreme greasy and oily conditions, This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment. Use cleaning agent as prescribed by the machine or cleaning agent manufacturer

Group TPU Belts

Sub-Group General Purpose Belts

Item number H010102006

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