Food Belts SWP/6



Main industry segments General conveying, Glass

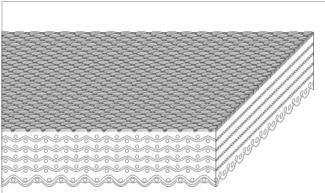
Applications

Air gravity/air slide membrane

Special features

Abrasion resistant, Chemical resistant, Temperature variation resistant, UV resistant





Product Construction / Design	
Conveying side material	Polyester (PET)
Conveying side surface	Fabric
Conveying side property	Non-adhesive
Conveying side color	White
Traction layer (material)	Polyester (PET)
Number of Fabrics	6
Pulley side material	Polyester (PET)
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	No
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data					
Thickness of belt	6.6	mm	0.26	inch	
Mass of belt (belt weight)	5.0	kg/m²	1.020	lb/sqft	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	18	N/mm	100	lbf/in	
Min. operating temperature admissible (continuous)	0	°C	32	°F	
Max. operating temperature admissible (continuous)	154	°C	310	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.15	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.25	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-			
Seamless manufacturing width	1270	mm	50.00	inch	

Joining related properties

Joining method	
Clipper #1	Master joining method for standard applications
Sewn Joint	Optional joining method

Link to JDS:

Joining method		Clipper #1	Sewn Joint
Pulley diameter (minimum)	mm	114	114
	inch	4.50	4.50
Pulley diameter minimum with	mm	127	127
counter flection	inch	5.00	5.00
Admissible tensile force per unit of	N/mm	14	
width	lbf/in	<i>82</i>	
Admissible tensile force per unit of	N/mm	14	
width at max. operating	lbf/in	82	
temperature			
Slider bed suitable		No	No
Carrying rollers suitable		No	No
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	No
Metal detector suitable		No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Declined, Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

No danger and limitation

Group Fabric Surface Belts Sub-Group Solid Woven Belts Item number H250000231

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