Heavy Conveyor Belts TMIPH533EMB



Main industry segments

Airport, Distribution centers, Parcel distribution / Overnight carrier

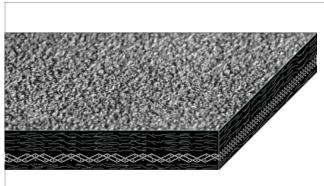
Applications

Acceleration belt, Check-in belt, Induction belt, Metering/singulation belt

Special features

Excellent tracking, Low noise applications suitable, No delamination, Non fraying, Powerturn suitable





Product Construction / Design				
Conveying side material	Polyvinylchloride (PVC)			
Conveying side surface	Grip structure			
Conveying side property	Medium-adhesive			
Conveying side color	Black			
Traction layer (material)	Polyester (PET) scrim			
Number of Fabrics	1			
Pulley side material	Polyester (PET) fleece			
Pulley side surface	Fabric			
Pulley side property	Non-adhesive			
Pulley side color	Black			

Product characteristics				
Antistatically equipped	No			
Flammability	Flame retardant, Flame retardant to ASTM D-378			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

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Technical data						
Thickness of belt	3.6	mm	0.14	inch		
Mass of belt (belt weight)	4.7	kg/m²	0.960	lb/sqft		
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	26	N/mm	150	lbf/in		
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	9.4	N/mm	54	lbf/in		
Min. operating temperature admissible (continuous)	-23	°C	-10	°F		
Max. operating temperature admissible (continuous)	80	°C	176	°F		
Coefficient of friction (pulley side / steel driving pulley)	0.25	-				
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-				
Coefficient of friction (pulley side / pickled steel slider bed)	0.30	-				
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25	-				
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-				
Seamless manufacturing width	1829	mm	72.00	inch		
On request other seamless manufacturing width	1524	mm	60	inch		

Joining related properties

Joining method	
Clipper #2HT	Master joining method for standard applications
Thermofix	Optional joining method

Link to JDS:

Joining method		Clipper #2HT	Thermofix
Pulley diameter (minimum)	mm	51	
	inch	2.00	
Pulley diameter minimum with	mm	51	76
counter flection	inch	2.00	3.00
Admissible tensile force per unit of	N/mm	22	
width	lbf/in	128	
Admissible tensile force per unit of	N/mm	14	
width at max. operating	lbf/in	80	
temperature			
Slider bed suitable	Slider bed suitable		Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	
Powerturns / curved installations		Yes	
Knife-edge (nosebar) suitable		No	
Low noise applications		Yes	Yes
Metal detector suitable		No	No

Coefficient of friction against cardboard (conveying side): 0.75

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Horizontal, Inclined, Metering

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

No danger and limitation

Group Nonwoven Belts Flame Retardant Belts Sub-Group

Item number H250000308

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