# Light Conveyor Belts NVT-363



### Main industry segments

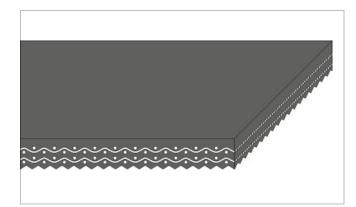
Cardboard converting

### Applications

Inserting belt, Transfer belt

### **Special features**

Abrasion resistant, Antistatic, Metal detection units suitable



| Product Construction / Design |                            |  |
|-------------------------------|----------------------------|--|
| Conveying side material       | Polyvinylchloride (PVC)    |  |
| Conveying side surface        | Smooth                     |  |
| Conveying side property       | Adhesive                   |  |
| Conveying side color          | Green                      |  |
| Traction layer (material)     | Polyester (PET)            |  |
| Number of Fabrics             | 2                          |  |
| Pulley side material          | Polyvinylchloride (PVC)    |  |
| Pulley side surface           | Inverted pyramid structure |  |
| Pulley side property          | Medium-adhesive            |  |
| Pulley side color             | Green                      |  |

| Product characteristics                |  |  |  |  |
|--|--|--|--|--|
| Antistatically equipped                | No   |  |  |  |
| Adhesive free joining method           | Yes  |  |  |  |
| Flammability                           | No specific flammability prevention property |  |  |  |
| Food suitability, FDA conformance      | No   |  |  |  |
| Food suitability, USDA recommendations | No use intended                              |  |  |  |
| Food suitability, EU conformance       | No   |  |  |  |

Product Data Sheet (Run-out type) 05.12.2022

## Light Conveyor Belts NVT-363



| Technical data  |      |       |        |         |
|---|------|-------|--------|---------|
| Thickness of belt   | 4.5  | mm    | 0.18   | inch    |
| Mass of belt (belt weight)  | 5.0  | kg/m² | 1.024  | lb/sqft |
| Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)                                  | 16   | N/mm  | 91     | lbf/in  |
| Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181) | 4.0  | N/mm  | 23     | lbf/in  |
| Min. operating temperature admissible (continuous)  | -10  | °C    | 14     | °F      |
| Max. operating temperature admissible (continuous)  | 80   | °C    | 176    | °F      |
| Coefficient of friction (pulley side / steel driving pulley)  | 0.35 | -     |        |         |
| Coefficient of friction (pulley side / driving pulley with friction   | 0.40 | -     |        |         |
| cover)  |      |       |        |         |
| Seamless manufacturing width  | 3000 | mm    | 118.11 | inch    |

### Joining related properties

| Joining method                                |   |                      |  |
|---|---|----------------------|--|
| Flexproof 20 x 80                             | Master joining method for standard applications |                      |  |
| <u>ink to JDS:</u>                            |   |                      |  |
| Joining method                                |   | Flexproof<br>20 x 80 |  |
| Pulley diameter (minimum)                     | mm<br><i>inch</i>                               | 50<br><i>1.97</i>    |  |
| Pulley diameter minimum with counter flection | mm<br><i>inch</i>                               | 60<br>2.36           |  |
| Slider bed suitable                           |   | No                   |  |
| Carrying rollers suitable                     |   | Yes                  |  |
| Troughed installation suitable                | uitable No                                      |                      |  |
| Powerturns / curved installations             | tions No  |                      |  |
| Knife-edge (nosebar) suitable                 |   | No                   |  |
| Low noise applications                        |   | No                   |  |
| Metal detector suitable                       |   | Yes                  |  |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

### Light Conveyor Belts NV/T-363



#### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

#### Mode of use or conveyance

Horizontal, Inclined

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number **PVC Belts** General Purpose Conveyor Belts H100067174

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