# Light Conveyor Belts TT140 Matt Green



## Main industry segments

Distribution centers, General conveying

# Applications

Transfer belt

## **Special features**

Abrasion resistant, Antistatic, Dimensionally stable, Flat laying, Knife-edge (nosebar) suitable, Oil and fat resistant, Small pulley diameter suitable

| Product Construction / Design |                                  |  |
|-------------------------------|----------------------------------|--|
| Conveying side material       | Thermoplastic polyurethane (TPU) |  |
| Conveying side surface        | Matt                             |  |
| Conveying side property       | Non-adhesive                     |  |
| Conveying side color          | Dark green                       |  |
| Traction layer (material)     | Polyester (PET)                  |  |
| Number of Fabrics             | 2                                |  |
| Pulley side material          | Polyester (PET)                  |  |
| Pulley side surface           | Impregnated fabric               |  |
| Pulley side property          | Non-adhesive                     |  |
| Pulley side color             | White                            |  |

| Product characteristics                |  |  |  |
|--|--|--|--|
| Antistatically equipped                | No   |  |  |
| Adhesive free joining method           | Yes  |  |  |
| Flammability                           | No specific flammability prevention property |  |  |
| Food suitability, FDA conformance      | No   |  |  |
| Food suitability, USDA recommendations | No use intended                              |  |  |
| Food suitability, EU conformance       | No   |  |  |

| Technical data  |      |       |       |         |  |
|---|------|-------|-------|---------|--|
| Thickness of belt   | 1.30 | mm    | 0.05  | inch    |  |
| Mass of belt (belt weight)  | 1.4  | kg/m² | 0.287 | lb/sqft |  |
| Min. operating temperature admissible (continuous)                  | -20  | °C    | -4    | °F      |  |
| Max. operating temperature admissible (continuous)                  | 100  | °C    | 212   | °F      |  |
| Coefficient of friction (pulley side / steel driving pulley)        | 0.15 | -     |       |         |  |
| Coefficient of friction (pulley side / driving pulley with friction | 0.35 | -     |       |         |  |
| cover)  |      |       |       |         |  |
| Seamless manufacturing width  | 2000 | mm    | 78.74 | inch    |  |

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## Joining related properties

| Joining method                           |   |                      |  |  |
|--|---|----------------------|--|--|
| Flexproof 10 x 80                        | Master joining method for standard applications |                      |  |  |
| Link to JDS:                             |   |                      |  |  |
| Joining method                           |   | Flexproof<br>10 x 80 |  |  |
| Knife-edge (nosebar) radius<br>(minimum) | mm<br>inch                                      | 2<br>0.079           |  |  |
| Pulley diameter (minimum)                | mm  | 25                   |  |  |
|  | inch  | 0.98                 |  |  |
| Pulley diameter minimum with             | mm  | 40                   |  |  |
| counter flection                         | inch  | 1.57                 |  |  |
| Slider bed suitable                      |   | Yes                  |  |  |
| Carrying rollers suitable                |   | Yes                  |  |  |
| Troughed installation suitable           |   | No                   |  |  |
| Powerturns / curved installations        |   | No                   |  |  |
| Metal detector suitable                  |   | Yes                  |  |  |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Product Data Sheet (Run-out type) 20.12.2023

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#### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

### Mode of use or conveyance

Horizontal

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements: "https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number **TPU Belts** 

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