# Processing Belts NAO-40EIDV



## Main industry segments

Marble and stone

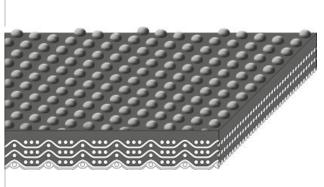
#### **Applications**

Engineered stone processing, Polishing machines

## **Special features**

Abrasion resistant, High grip surface, High strength, Water resistant





| Product Construction / Design |  |  |
|-------------------------------|--|--|
| Conveying side material       | Polyvinylchloride (PVC)                |  |
| Conveying side surface        | Orb (positive hemispherical) structure |  |
| Conveying side property       | Adhesive                               |  |
| Conveying side color          | Dark green                             |  |
| Traction layer (material)     | Polyester (PET)                        |  |
| Number of Fabrics             | 3                                      |  |
| Pulley side material          | Polyester (PET)                        |  |
| Pulley side surface           | Impregnated fabric                     |  |
| Pulley side property          | Non-adhesive                           |  |
| Pulley side color             | Dark green                             |  |

| Product characteristics                |  |
|--|--|
| Antistatically equipped                | No   |
| Adhesive free joining method           | Yes  |
| Flammability                           | No specific flammability prevention property |
| Food suitability, FDA conformance      | No   |
| Food suitability, USDA recommendations | No use intended                              |
| Food suitability, EU conformance       | No   |

## Processing Belts NAO-40EIDV



| Technical data  |      |       |       |         |  |
|---|------|-------|-------|---------|--|
| Thickness of belt   | 6.9  | mm    | 0.27  | inch    |  |
| Mass of belt (belt weight)  | 7.3  | kg/m² | 1.495 | lb/sqft |  |
| Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)                                  | 44   | N/mm  | 251   | lbf/in  |  |
| Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181) | 23   | N/mm  | 131   | lbf/in  |  |
| Min. operating temperature admissible (continuous)  | -10  | °C    | 14    | °F      |  |
| Max. operating temperature admissible (continuous)  | 70   | °C    | 158   | °F      |  |
| Coefficient of friction (pulley side / steel driving pulley)  | 0.15 | -     |       |         |  |
| Coefficient of friction (pulley side / driving pulley with friction cover)  | 0.35 | -     |       |         |  |
| Coefficient of friction (pulley side / pickled steel slider bed)  | 0.20 | -     |       |         |  |
| Coefficient of friction (pulley side / phenolic resin slider bed)   | 0.15 | -     |       |         |  |
| Coefficient of friction (pulley side / stainless steel slider bed)  | 0.15 | -     |       |         |  |
| Seamless manufacturing width  | 2400 | mm    | 94.49 | inch    |  |

#### Joining related properties

| Joining method |   |
|----------------|---|
| Step joint     | Master joining method for standard applications |

## Link to JDS:

| Joining method                       |                     | Step joint |  |
|--------------------------------------|---------------------|------------|--|
| Pulley diameter (minimum)            | mm                  | 300        |  |
|                                      | inch                | 11.81      |  |
| Pulley diameter minimum with         | mm                  | 300        |  |
| counter flection                     | inch                | 11.81      |  |
| Admissible tensile force per unit of | N/mm                | 58         |  |
| width                                | lbf/in              | 331        |  |
| Admissible tensile force per unit of | N/mm                | 58         |  |
| width at max. operating              | lbf/in              | 331        |  |
| temperature                          |                     |            |  |
| Slider bed suitable                  | Slider bed suitable |            |  |
| Carrying rollers suitable            |                     | Yes        |  |
| Troughed installation suitable       |                     | No         |  |
| Powerturns / curved installations    |                     | No         |  |
| Knife-edge (nosebar) suitable        |                     | No         |  |
| Low noise applications               |                     | No         |  |
| Metal detector suitable              |                     | Yes        |  |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

## **Processing Belts** NAO-40FIDV



#### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

#### Mode of use or conveyance

Horizontal

#### **Calculations**

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

#### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Marble Belts

Sub-Group

Item number H100066290

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