Processing Belts NAX-50EHDV



Main industry segments

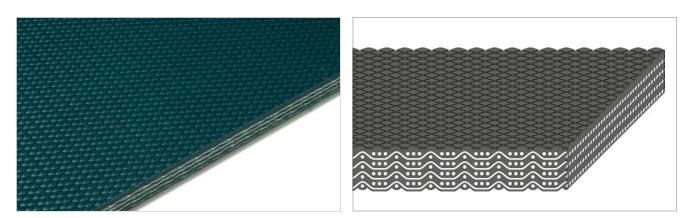
Marble and stone

Applications

Engineered stone processing, Polishing machines

Special features

Abrasion resistant, High strength, Impact resistant, Water resistant



Product Construction / Design		
Conveying side material	Polyvinylchloride (PVC)	
Conveying side surface	Snake skin structure	
Conveying side property	Adhesive	
Conveying side color	Dark green	
Traction layer (material)	Polyester (PET)	
Number of Fabrics	4	
Pulley side material	Polyester (PET)	
Pulley side surface	Impregnated fabric	
Pulley side property	Non-adhesive	
Pulley side color	Dark green	

Product characteristics		
Antistatically equipped	No	
Adhesive free joining method	Yes	
Flammability	No specific flammability prevention property	
Food suitability, FDA conformance	No	
Food suitability, USDA recommendations	No use intended	
Food suitability, EU conformance	No	

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Technical data				
Thickness of belt	9.0	mm	0.35	inch
Mass of belt (belt weight)	10.0	kg/m²	2.048	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	48	N/mm	274	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	24	N/mm	137	lbf/in
Min. operating temperature admissible (continuous)	-10	°C	14	°F
Max. operating temperature admissible (continuous)	70	°C	158	°F
Coefficient of friction (pulley side / steel driving pulley)	0.15	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-		
Seamless manufacturing width	2400	mm	94.49	inch

Joining related properties

Joining method				
Step joint Master joining method for standard applications				
Link to JDS:				
Joining method		Step joint		
Pulley diameter (minimum)	mm	350		
	inch	13.78		
Pulley diameter minimum with	mm	400		
counter flection	inch	15.75		
Admissible tensile force per unit of	N/mm	60		
width	lbf/in	343		
Admissible tensile force per unit of	N/mm	60		
width at max. operating	lbf/in	343		
temperature				
Slider bed suitable		Yes		
Carrying rollers suitable		Yes		
Troughed installation suitable		No		
Powerturns / curved installations		No		
Knife-edge (nosebar) suitable		No		
Low noise applications		NA		
Metal detector suitable		Yes		

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Processing Belts NAX-50FHDV



Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or convevance

Horizontal, Reciprocating/ reverse

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number Marble Belts

H100066265

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