



Main industry segments

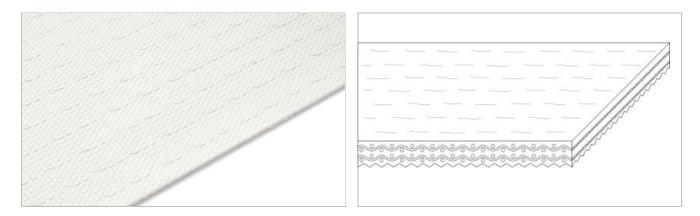
Tobacco green leaf processing, Tobacco primary processing

Applications

Transfer belt

Special features

Abrasion resistant, Antistatic, Chemical resistant, High hydrolysis resistant, Low temperature resistant, Oil resistant, Reverse side coated, UV resistant



Product Construction / Design			
Conveying side material	Thermoplastic polyolefine (TPO)		
Conveying side surface	Matt		
Conveying side property	Non-adhesive		
Conveying side color	Transparent		
Traction layer (material)	Polyester (PET)		
Number of Fabrics	2		
Pulley side material	Thermoplastic polyolefine (TPO)		
Pulley side surface	Inverted pyramid structure		
Pulley side property	Non-adhesive		
Pulley side color	Transparent		

Product characteristics				
Antistatically equipped	Yes			
Adhesive free joining method	Yes			
Flammability	No specific flammability prevention property			
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal			

Tobacco Belts PNB-10EVVVV



Technical data					
Thickness of belt	2.9	mm	0.11	inch	
Mass of belt (belt weight)	2.4	kg/m²	0.492	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	8.0	N/mm	46	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	5.0	N/mm	29	lbf/in	
Min. operating temperature admissible (continuous)	-20	°C	-4	°F	
Max. operating temperature admissible (continuous)	70	°C	158	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.30	-			
Coefficient of friction (pulley side / driving pulley with friction	0.40	-			
cover)					
Seamless manufacturing width	3000	mm	118.11	inch	

Joining related properties

Joining method				
Flexproof 20 x 80	Master joining method for standard applications			
<u>ink to JDS:</u>				
Joining method		Flexproof 20 x 80		
Pulley diameter (minimum)	mm <i>inch</i>	150 <i>5.91</i>		
Pulley diameter minimum with counter flection	mm <i>inch</i>	150 <i>5.91</i>		
Admissible tensile force per unit of width	N/mm <i>Ibf/in</i>	12 69		
Admissible tensile force per unit of width at max. operating temperature	N/mm Ibf/in	8.5 <i>49</i>		
Slider bed suitable		No		
Carrying rollers suitable		Yes		
Troughed installation suitable		No		
Powerturns / curved installations		No		
Knife-edge (nosebar) suitable		No		
Low noise applications		No		
Metal detector suitable		Yes		

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.





Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements: "https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number **TPO Belts** General Purpose Belts S100067552

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