Tobacco Belts PNB-14EYWO



Main industry segments

Tobacco green leaf processing, Tobacco primary processing

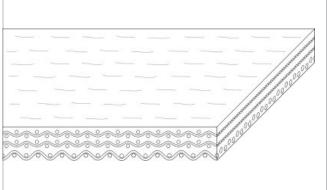
Applications

Transfer belt

Special features

Abrasion resistant, Antistatic, Chemical resistant, High hydrolysis resistant, Low temperature resistant, Oil resistant, UV resistant





Product Construction / Design	
Conveying side material	Thermoplastic polyolefine (TPO)
Conveying side surface	Matt
Conveying side property	Non-adhesive
Conveying side color	Transparent
Traction layer (material)	Polyester (PET)
Number of Fabrics	3
Pulley side material	Polyester (PET)
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal

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Technical data				
Thickness of belt	3.6	mm	0.14	inch
Mass of belt (belt weight)	3.1	kg/m²	0.635	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	10	N/mm	57	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	6.5	N/mm	37	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	70	°C	158	°F
Coefficient of friction (pulley side / steel driving pulley)	0.15	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.25	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-		
Seamless manufacturing width	3000	mm	118.11	inch

Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications

Link to JDS:

Joining method		Flexproof 20 x 80	
Pulley diameter (minimum)	mm	150	
	inch	5.91	
Pulley diameter minimum with	mm	150	
counter flection	inch	5.91	
Admissible tensile force per unit of	N/mm	16	
width	lbf/in	91	
Admissible tensile force per unit of	N/mm	9.0	
width at max. operating	lbf/in	51	
temperature			
Slider bed suitable		Yes	
Carrying rollers suitable		Yes	
Troughed installation suitable		No	
Powerturns / curved installations		No	
Knife-edge (nosebar) suitable		No	
Low noise applications		No	
Metal detector suitable		Yes	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group **TPO Belts**

Sub-Group General Purpose Belts

Item number S100067559

Disclaimer

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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