

Heavy Conveyor Belts

TMIPH633EMB



Main industry segments

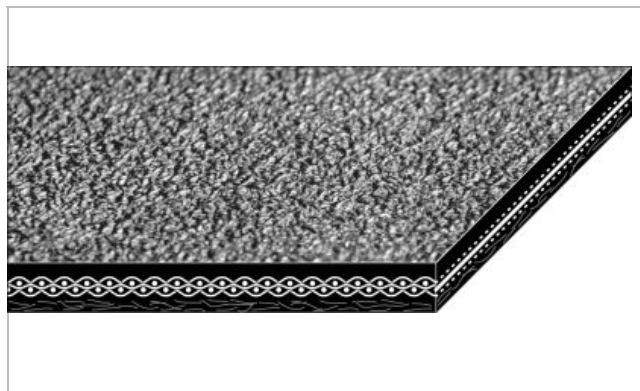
Distribution centers, Parcel distribution / Overnight carrier

Applications

Powerturn belt

Special features

Bi-directional suitable, Cut resistant, Edges wear resistant, Excellent tracking, Flame retardant, Flexibility in all directions, Good lace retention, Impact resistant, Powerturn suitable, Spiral lift suitable



Product Construction / Design	
Conveying side material	Polyvinylchloride (PVC)
Conveying side surface	Grip structure
Conveying side property	Adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET) scrim
Number of Fabrics	1
Pulley side material	Polyester (PET) fleece
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics	
Antistatically equipped	No
Flammability	Flame retardant, Flame retardant to ASTM D-378
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

United parcel service approved for powerturn applications on Transnorm, Portec, Siemens and PSC Floturn equipment

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Technical data			
Thickness of belt	3.8 mm	0.15	<i>tommer</i>
Mass of belt (belt weight)	4.7 kg/m ²	0.960	<i>lb/sqft</i>
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	26 N/mm	150	<i>lbf/in</i>
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	7.4 N/mm	42	<i>lbf/in</i>
Min. operating temperature admissible (continuous)	-23 °C	-10	°F
Max. operating temperature admissible (continuous)	91 °C	195	°F
Coefficient of friction (pulley side / steel driving pulley)	0.25 -		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -		
Coefficient of friction (pulley side / pickled steel slider bed)	0.30 -		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25 -		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20 -		
Seamless manufacturing width	1829 mm	72.00	<i>tommer</i>
On request other seamless manufacturing width	1524 mm	60	<i>tommer</i>

Joining related properties

Joining method	
Thermofix	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Thermofix
Pulley diameter (minimum)	mm <i>tommer</i>	51 2.00
Pulley diameter minimum with counter flection	mm <i>tommer</i>	71 2.80
Admissible tensile force per unit of width	N/mm <i>lbf/in</i>	18 103
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		Yes
Knife-edge (nosebar) suitable		No
Low noise applications		Yes
Metal detector suitable		No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link til informasjon om kemisk resistens <https://rims.habasit.com>

Mode of use or conveyance

Carrying roller, Curved, Horizontal, Slider bed

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

Group

Sub-Group

Del nummer

Nonwoven Belts

Flame Retardant Belts

H250000476

Ansvarsfraskrivelse

Ansvarsfraskrivelse for produktanvendelse (gælder for ALLE Habasit produkter og nævnt på alle produktdatablade)

Denne ansvarsfraskrivelse gælder for Habasit og firmaer, som er tilknyttet os, samt vores chefer, ansatte, agenter og entreprenører (herefter fælles benævnt HABASIT) for de produkter som omfattes af denne tekst (herefter benævnt produkter). SIKKERHEDSADVARSLER SKAL LÆSES OMHYGGELIGT OG ALLE ANBEFALEDE SIKKERHEDSFORSKRIFTER SKAL FØLGES STRENGT! Følg advarslerne som findes i dette dokument, i Habasits kataloger og i installationsanvisninger og håndbøger. Alle indikationer og al information om applicering, anvendelse og ydelse af produktet er anbefalinger, som kan anses for værende pålidelige, men de er ingen fremstilling, garanti eller ansvarsforpligtigelse med hensyn til fuldstændighed, tolerancer eller egnethed til et bestemt formål. Denne information bygger på laboratoriearbejde med mindre testudstyr, kørt ved normaldrift, hvilket indebærer at den ikke nødvendigvis matcher produktydelsen ved industriel anvendelse. Ny viden og erfaring kan medføre modificeringer og ændringer inden for en kort periode og uden forudgående varsel.

DISSE PRODUKTER OMFATTES AF HABASITS UDTRYKTE GARANTI, SOM ER DEN ENESTE GÆLDENDE GARANTI OG ERSTATTER ALLE ANDRE EVENTUELLE GARANTIER, UDTRYKTE ELLER UNDERFORSTÅEDE. HABASIT FRASKRIVER SIG ALT ANSVAR FOR ALLE ANDRE GARANTIER, UDTRYKTE ELLER UNDERFORSTÅEDE, INKLUSIVE, DOG UDEN AT BEGRÆNSES DERTIL, UNDERFORSTÅEDE GARANTIER OM SALGBARHED, EGNETHED TIL ET BESTEMT FORMÅL, AT PRODUKTERNE IKKE STRIDER MOD NOGLE REGLER, SAMT GARANTIER SOM FØLGE AF AFTALE, ANVENDELSE ELLER HANDEL. DETTE FORBEHOLD GÆLDER I DEN UDSTRÆKNING SOM LOVEN TILLADER. DA FORUDSÆTNINGERNE FOR ANVENDELSE ER UDEN FOR HABASITS KONTROL, KAN VJ IKKE TAGE NOGET ANSVAR FOR DE NÆVNTE PRODUKTERS EGNETHED ELLER PROCESTILPASNING. DETTE FORBEHOLD GÆLDER OGSÅ FOR INDIKATIONER FRA PROCESRESULTATER OG OUTPUT.