# Monolithic Flat Belts CD.F16-N-FC+HP/AR



## Main industry segments

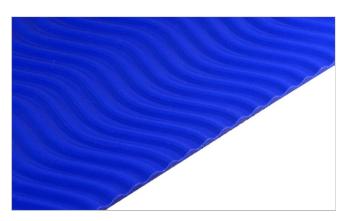
Baked snacks, Biscuit and Crackers, Candy, Chewing gum, Chocolate

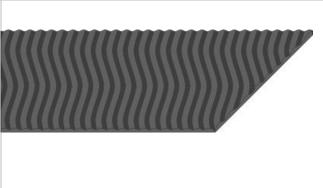
# **Applications**

Weighing belt

# **Special features**

Abrasion resistant, Edges wear resistant, Elastic, Flexibility in all directions, Monolithic Belt, Non fraying, Oil and fat resistant, Small pulley diameter suitable





Product Construction / Design				
Material	Thermoplastic polyurethane (TPU)			
Color	Cobalt blue			
Conveying side surface	Heavy penny			
Conveying side property	Medium-adhesive			
Pulley side surface	Coarse textile structure			
Pulley side property	Medium-adhesive			

Product characteristics	
Antistatically equipped	No
Knife edge roller suitable	Yes
Antimicrobially equipped	No
Slider bed suitable	Yes
Carrying rollers suitable	Yes
Troughed installation suitable	Yes
X-Ray / Metal detector suitable	Yes
Flammability	No specific flammability prevention property
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended

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Technical data				
Hardness	85	Shore A		
Thickness of sheet	0.9	mm	0.035	inch
Thickness of belt	1.6	mm	0.06	inch
Mass of belt (belt weight)	1.3	kg/m²	0.266	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	0.25	N/mm	1	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	0.15	N/mm	1	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	60	°C	140	°F
Coefficient of friction (pulley side / steel driving pulley)	0.35	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.35	-		
Coefficient of friction (PE sliding support)	0.30	-		
Seamless manufacturing width	1350	mm	53.15	inch

### Joining related properties

Joining method	
Quickmelt	Master joining method for standard applications

#### Link to JDS:

Joining method		Quickmelt
Knife edge roller diameter	mm	8
(minimum)	inch	0.315
Pulley diameter (minimum)	mm	15
	inch	0.59
Pulley diameter minimum with	mm	15
counter flection	inch	0.59
Admissible tensile force per unit	N/mm	0.75
of width	lbf/in	4
Admissible tensile force per unit	N/mm	0.15
of width at max. operating	lbf/in	1
temperature		

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

#### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

#### **Calculations**

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon)  $\sim$  1.0%, Elastic belt: Initial elongation depends on belt load and application

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

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Cleandrive Friction Drive Group Sub-Group Monolithic Flat Belts H700017781 Item number

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