

Main industry segments

Baked snacks, Biscuit and Crackers, Candy, Chewing gum, Chocolate

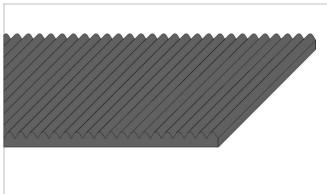
Applications

Weighing belt

Special features

Abrasion resistant, Edges wear resistant, Elastic, Flexibility in all directions, Monolithic Belt, Non fraying, Oil and fat resistant, Small pulley diameter suitable





Product Construction / Design				
Material	Thermoplastic polyurethane (TPU)			
Color	Cobalt blue			
Conveying side surface	Sawtooth profile structure			
Conveying side property	Adhesive			
Pulley side surface	Medium textile structure			
Pulley side property	Adhesive			

Product characteristics	
Antistatically equipped	No
Knife edge roller suitable	Yes
Antimicrobially equipped	No
Slider bed suitable	Yes
Carrying rollers suitable	Yes
Troughed installation suitable	No
X-Ray / Metal detector suitable	Yes
Laser markable	Yes
Flammability	No specific flammability prevention property
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended

Monolithic Flat Belts CD.F16-N-FC+TS/EH



Technical data				
Hardness	85	Shore A		
Thickness of sheet	1.0	mm	0.039	inch
Thickness of belt	1.6	mm	0.06	inch
Mass of belt (belt weight)	1.5	kg/m²	0.307	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	0.25	N/mm	1	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	0.20	N/mm	1	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	60	°C	140	°F
Coefficient of friction (pulley side / steel driving pulley)	0.65	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.65	-		
Coefficient of friction (PE sliding support)	0.50	-		
Seamless manufacturing width	1350	mm	53.15	inch

Results based on E-FB16-FW+TS/EH

Joining related properties

Joining method	
Quickmelt	Master joining method for standard applications
Microflex 15 x 10	Optional joining method
Flexproof 8 x 30	Optional joining method

Link to JDS:

Joining method		Quickmelt	Microflex 15 x 10	Flexproof 8 x 30
Knife edge roller diameter	mm	8	8	8
(minimum)	inch	0.315	0.315	0.315
Pulley diameter (minimum)	mm	15	15	15
	inch	0.59	0.59	0.59
Pulley diameter minimum with	mm	15	15	15
counter flection	inch	0.59	0.59	0.59
Admissible tensile force per unit	N/mm	1.0	0.10	1.0
of width	lbf/in	6	1	6
Admissible tensile force per unit	N/mm	0.20	0.20	0.20
of width at max. operating temperature	lbf/in	1	1	1

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.



Recommendation

Do not go below initial elongation (epsilon) ~ 1.0%, Elastic belt: Initial elongation depends on belt load and application

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements: "https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number **Cleandrive Friction Drive** Monolithic Flat Belts H700016602

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