

Main industry segments

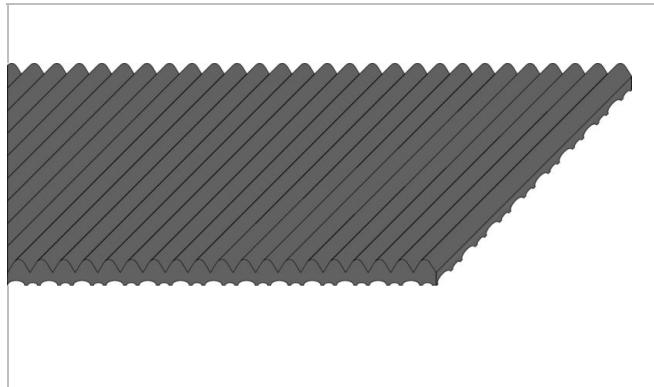
Food processing and packaging

Applications

Food processing/conveying belt, Slicers, Weighing belt

Special features

Abrasion resistant, Edges wear resistant, Elastic, Flexibility in all directions, Monolithic Belt, Non fraying, Oil and fat resistant, Small pulley diameter suitable



Product Construction / Design

Material	Thermoplastic polyurethane (TPU)
Color	Cobalt blue
Conveying side surface	Sawtooth profile structure
Conveying side property	Non-adhesive
Pulley side surface	Coarse textile structure
Pulley side property	Non-adhesive

Product characteristics

Antistatically equipped	No
Knife edge roller suitable	No
Slider bed suitable	Yes
Carrying rollers suitable	Yes
Flammability	No specific flammability prevention property
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal

Technical data	
Hardness	95 Shore A
Thickness of belt	2.5 mm <i>0.098 inch</i>
Mass of belt (belt weight)	2.4 kg/m ² <i>0.492 lb/sqft</i>
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	0.90 N/mm <i>5 lbf/in</i>
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	0.65 N/mm <i>4 lbf/in</i>
Min. operating temperature admissible (continuous)	0 °C <i>32 °F</i>
Max. operating temperature admissible (continuous)	60 °C <i>140 °F</i>
Coefficient of friction (pulley side / steel driving pulley)	0.35 -
Coefficient of friction (pulley side / PE wearstrips)	0.35 -
Coefficient of friction (pulley side / stainless steel slider bed)	0.40 -
Coefficient of friction (conveying side / PE wearstrips)	0.35 -
Coefficient of friction (pulley side / PE sliding support)	0.35 -
Seamless manufacturing width	1350 mm <i>53.15 inch</i>

Joining related properties

Joining method	
Quickmelt	Master joining method for standard applications

[Link to JDS:](#)

Joining method	Quickmelt
Knife edge roller diameter (minimum)	mm <i>inch</i> 20 <i>0.787</i>
Pulley diameter (minimum)	mm <i>inch</i> 25 <i>0.98</i>
Pulley diameter minimum with counter flection	mm <i>inch</i> 25 <i>0.98</i>
Admissible tensile force per unit of width	N/mm <i>lbf/in</i> 3.2 <i>18</i>
Admissible tensile force per unit of width at max. operating temperature	N/mm <i>lbf/in</i> 0.65 <i>4</i>
X-Ray / Metal detector suitable	Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 1.0%, Elastic belt: Initial elongation depends on belt load and application

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	Cleandrive Friction Drive
Sub-Group	Monolithic Elastic Flat Belts
Item number	H700018365

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