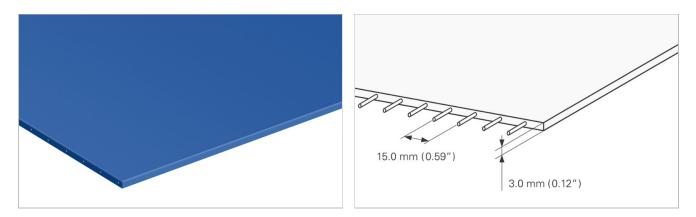


# Main industry segments

Dairy (incl. cheese), Fruit, Poultry, Red meat, Vegetables

# **Special features**

Abrasion resistant, Abrasion resistant on both sides, Easy cleanability



| Product Construction / Design |                                  |
|-------------------------------|----------------------------------|
| Material                      | Thermoplastic polyurethane (TPU) |
| Color                         | Cobalt blue                      |
| Conveying side surface        | Matt                             |
| Conveying side property       | Medium-adhesive                  |
| Traction layer (material)     | Aramid cords                     |
| Pulley side surface           | Glossy                           |
| Pulley side property          | Adhesive                         |

| Product characteristics                       |                                                        |
|-----------------------------------------------|--------------------------------------------------------|
| Antistatically equipped                       | No                                                     |
| Conveying side conductive surface acc. EN ISO | No                                                     |
| Slider bed suitable                           | Yes                                                    |
| Carrying rollers suitable                     | Yes                                                    |
| UV-C suitable                                 | No                                                     |
| Laser markable                                | Yes                                                    |
| Flammability                                  | No specific flammability prevention property           |
| Food suitability, EU conformance              | Yes - Check Document of Compliance (DoC) in our Portal |
| Food suitability, FDA conformance             | Yes - Check Document of Compliance (DoC) in our Portal |
| Food suitability, USDA recommendations        | No use intended                                        |
| Other conformance/approval                    | Japanese Food Regulation (MHLW Notification No. 370)   |



| Technical data                                                                                                              |      |         |       |         |
|-----------------------------------------------------------------------------------------------------------------------------|------|---------|-------|---------|
| Hardness                                                                                                                    | 95   | Shore A |       |         |
| Thickness of belt                                                                                                           | 3.0  | mm      | 0.12  | inch    |
| Distance between cords                                                                                                      | 15   | mm      | 0.59  | inch    |
| Mass of belt (belt weight)                                                                                                  | 3.5  | kg/m²   | 0.717 | lb/sqft |
| Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)                                  | 9.5  | N/mm    | 54    | lbf/in  |
| Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181) | 7.0  | N/mm    | 40    | lbf/in  |
| Min. operating temperature admissible (continuous)                                                                          | -20  | °C      | -4    | °F      |
| Max. operating temperature admissible (continuous)                                                                          | 80   | °C      | 176   | °F      |
| Coefficient of friction (pulley side / steel driving pulley)                                                                | 0.50 | -       |       |         |
| Coefficient of friction (pulley side / PE wearstrips)                                                                       | 0.50 | -       |       |         |
| Coefficient of friction (pulley side / stainless steel slider bed)                                                          | 0.80 | -       |       |         |
| Coefficient of friction (conveying side / PE wearstrips)                                                                    | 0.40 | -       |       |         |
| Coefficient of friction (PE sliding support)                                                                                | 0.40 | -       |       |         |
| Minimal width of belt                                                                                                       | 150  | mm      | 6     | inch    |
| Seamless manufacturing width                                                                                                | 609  | mm      | 23.98 | inch    |

## Joining related properties

| uickmelt                                                                 | Master joining method for standard a | oining method for standard applications |  |  |  |
|--------------------------------------------------------------------------|--------------------------------------|-----------------------------------------|--|--|--|
| <u>k to JDS:</u>                                                         |                                      |                                         |  |  |  |
| Joining method                                                           |                                      | Quickmelt                               |  |  |  |
| Pulley diameter (minimum                                                 | ) mm<br>inch                         | 30<br><i>1.18</i>                       |  |  |  |
| Pulley diameter minimum counter flection                                 | with mm<br><i>inch</i>               | 30<br><i>1.18</i>                       |  |  |  |
| Admissible tensile force pe<br>of width                                  | er unit N/mm<br>Ibf/in               | 8.0<br>46                               |  |  |  |
| Admissible tensile force pe<br>of width at max. operating<br>temperature |                                      | 4.0<br>23                               |  |  |  |
| Troughed installation suital                                             | ble                                  | Yes                                     |  |  |  |
| X-Ray / Metal detectable material                                        |                                      | No                                      |  |  |  |
| X-Ray / Metal detector suit                                              | able                                 | Yes                                     |  |  |  |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

# **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

## Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.



#### Recommendation

Install the slack belt and tension until running perfectly under the full belt load, Recommended initial elongation 0.1 - 0.2%

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements: "https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number **Cleandrive Friction Drive Cleandrive Friction Drive Belts** H950038316

#### Disclaimer

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