

# Light Conveyor Belts

## NVT-254



### Main industry segments

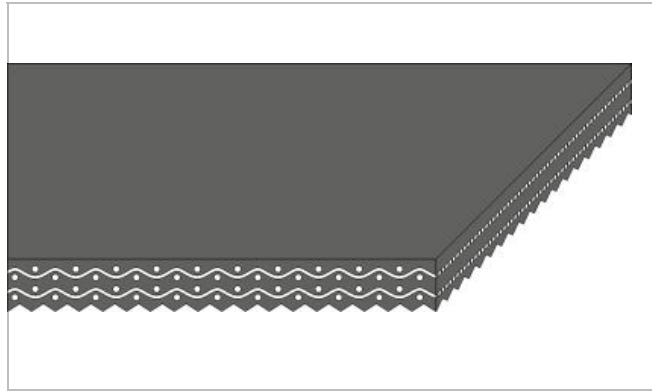
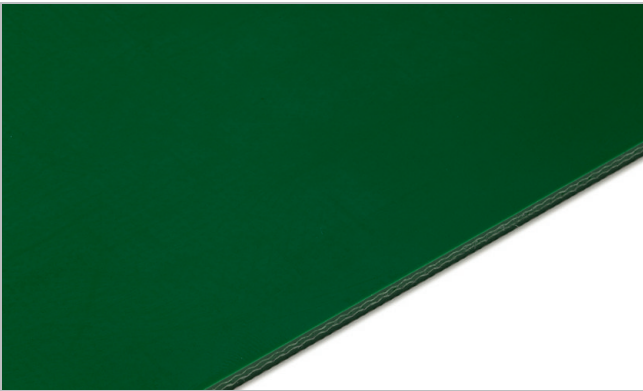
Horticulture

### Applications

Transfer belt

### Special features

Abrasion resistant, Antistatic, Metal detection units suitable



Product Construction / Design	
Conveying side material	Polyvinylchloride (PVC)
Conveying side surface	Smooth
Conveying side property	Adhesive
Conveying side color	Green
Traction layer (material)	Polyester (PET)
Number of Fabrics	2
Pulley side material	Polyvinylchloride (PVC)
Pulley side surface	Inverted pyramid structure
Pulley side property	Medium-adhesive
Pulley side color	Green

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data		
Thickness of belt	3.2 mm	0.13 inch
Mass of belt (belt weight)	3.6 kg/m <sup>2</sup>	0.737 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	14 N/mm	80 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	8.5 N/mm	49 lbf/in
Min. operating temperature admissible (continuous)	-10 °C	14 °F
Max. operating temperature admissible (continuous)	80 °C	176 °F
Coefficient of friction (pulley side / steel driving pulley)	0.35 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.40 -	
Seamless manufacturing width	3000 mm	118.11 inch

### Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 20 x 80
Pulley diameter (minimum)	mm inch	50 1.97
Pulley diameter minimum with counter flecion	mm inch	50 1.97
Admissible tensile force per unit of width	N/mm lbf/in	19 108
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	9.0 51
Slider bed suitable		No
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Knife-edge (nosebar) suitable		No
Low noise applications		No
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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### Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

### Mode of use or conveyance

Horizontal, Inclined

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	PVC Belts
Sub-Group	General Purpose Conveyor Belts
Item number	H100067160

### Disclaimer

#### Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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