

# Heavy Conveyor Belts

## RPH3-135BXB-FR



### Main industry segments

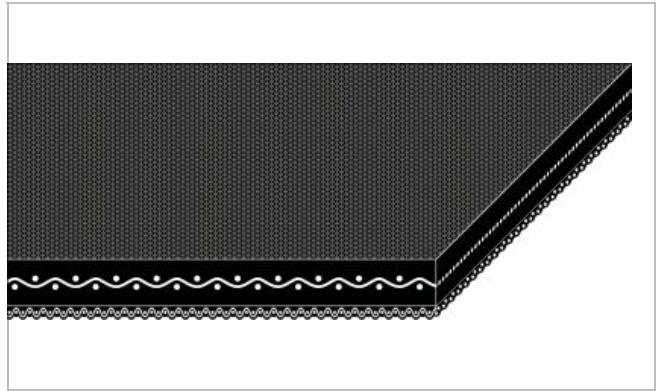
Distribution centers, Parcel distribution / Overnight carrier

### Applications

Accumulation belt, Diverting belt

### Special features

Cut resistant, Good lace retention, High abrasion resistance, High transversal rigidity, Impact resistant



Product Construction / Design	
Conveying side material	RFL fabric
Conveying side surface	Impregnated fabric
Conveying side property	Non-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET)/Polyamide (PA) fabric
Number of Fabrics	3
Pulley side material	RFL fabric
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics	
Antistatically equipped	Yes
Flammability	Flame retardant to ASTM D-378
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data			
Thickness of belt	4.0 mm	0.16 inch	
Mass of belt (belt weight)	4.2 kg/m <sup>2</sup>	0.850 lb/sqft	
Tensile force for 1% elongation after relaxation (k1 % relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	11 N/mm	64 lbf/in	
Min. operating temperature admissible (continuous)	-29 °C	-20 °F	
Max. operating temperature admissible (continuous)	82 °C	180 °F	
Coefficient of friction (pulley side / steel driving pulley)	0.15 -		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -		
Coefficient of friction (pulley side / pickled steel slider bed)	0.15 -		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.30 -		
Coefficient of friction (pulley side / stainless steel slider bed)	0.15 -		
Seamless manufacturing width	1981 mm	78.00 inch	
On request other seamless manufacturing width	1524 mm	60 inch	
On request further seamless manufacturing width	1829 mm	72 inch	

### Joining related properties

Joining method	
Clipper #3HT	Master joining method for standard applications
Mechanical joining	Optional joining method

[Link to JDS:](#)

Joining method		Clipper #3HT	Mechanical joining
Pulley diameter (minimum)	mm inch	89 3.50	89 3.50
Pulley diameter minimum with counter flection	mm inch	89 3.50	89 3.50
Admissible tensile force per unit of width	N/mm lbf/in	8.0 46	
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	No
Metal detector suitable		No	No

Meets 2003 United Parcel Service New Functional Requirements

*All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).*

*Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.*

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### Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

### Mode of use or conveyance

Accumulation, Diverting, Horizontal, Side loading

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

No danger and limitation

Group	Woven Rubber Belts
Sub-Group	Flame Retardant Belts
Item number	H250000266

### Disclaimer

#### Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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