

Food Belts

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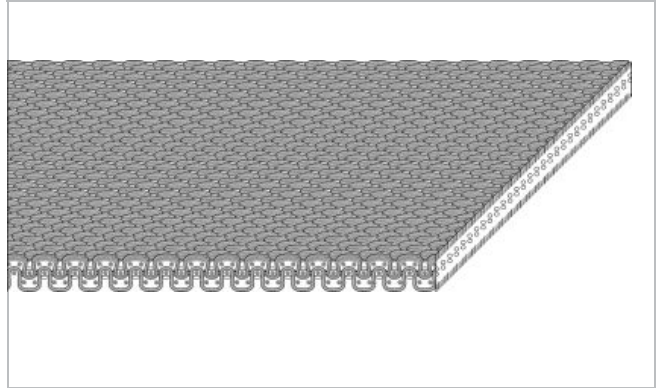


Main industry segments

Baked snacks, Biscuit and Crackers, Bread, Pastry

Special features

High temperature resistant, Microwave resistant



Product Construction / Design	
Conveying side material	Polyester (PET)
Conveying side surface	Impregnated fabric
Conveying side property	Non-adhesive
Conveying side color	White
Traction layer (material)	Polyester (PET)
Number of Fabrics	1
Pulley side material	Polyester (PET)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal

Technical data		
Thickness of belt	2.6 mm	0.10 inch
Mass of belt (belt weight)	1.3 kg/m ²	0.266 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	1.5 N/mm	9 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	1.2 N/mm	7 lbf/in
Min. operating temperature admissible (continuous)	-30 °C	-22 °F
Max. operating temperature admissible (continuous)	110 °C	230 °F
Coefficient of friction (pulley side / steel driving pulley)	0.25 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.30 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.30 -	
Seamless manufacturing width	1600 mm	62.99 inch
On request other seamless manufacturing width	1400 mm	55 inch

Joining related properties

Joining method	
Step joint	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Step joint
Knife-edge (nosebar) radius (minimum)	mm inch	7 0.276
Pulley diameter (minimum)	mm inch	30 1.18
Pulley diameter minimum with counter flexion	mm inch	40 1.57
Admissible tensile force per unit of width	N/mm lbf/in	3.8 22
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	0.75 4
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		Yes
Powerturns / curved installations		No
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

Edge sealing by hot air required, This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	Fabric Surface Belts
Sub-Group	Impregnated Belts
Item number	H700017948

Disclaimer

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