

Heavy Conveyor Belts TM447-B



Main industry segments

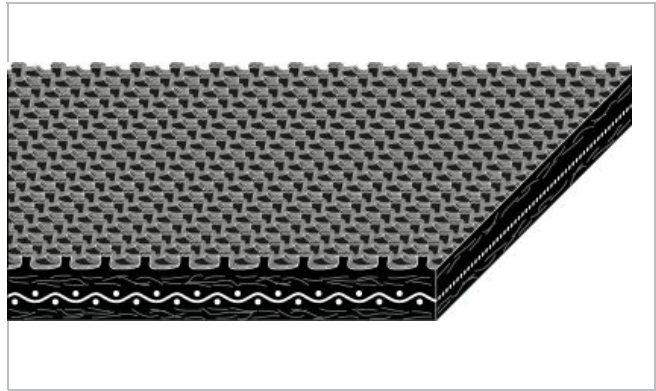
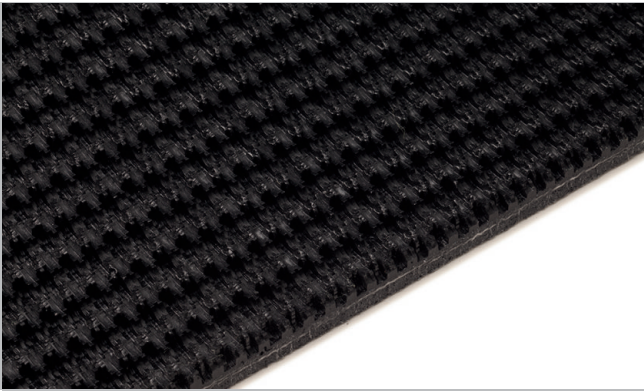
Distribution centers

Applications

Acceleration belt, Decline belt, Incline belt, Induction belt

Special features

Constant coefficient of friction, Edges wear resistant, Excellent tracking, Good lace retention, High grip surface, Impact resistant, Non fraying



Product Construction / Design

Conveying side material	Polyvinylchloride (PVC)
Conveying side surface	Rough top
Conveying side property	Adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET)
Number of Fabrics	1
Pulley side material	Polyvinylchloride (PVC)
Pulley side surface	Impregnated fleece
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics

Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	Flame retardant to ASTM D-378
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data		
Thickness of belt	6.5 mm	0.26 inch
Mass of belt (belt weight)	5.6 kg/m ²	1.140 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	25 N/mm	145 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	9.4 N/mm	54 lbf/in
Min. operating temperature admissible (continuous)	-23 °C	-10 °F
Max. operating temperature admissible (continuous)	82 °C	180 °F
Coefficient of friction (pulley side / steel driving pulley)	0.25 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.30 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.20 -	
Seamless manufacturing width	1829 mm	72.00 inch
On request other seamless manufacturing width	1524 mm	60 inch

Joining related properties

Joining method	
Clipper #2	Master joining method for standard applications
Flexproof 10 x 80	Optional joining method

[Link to JDS:](#)

Joining method		Clipper #2	Flexproof 10 x 80
Pulley diameter (minimum)	mm inch	76 3.00	76 3.00
Pulley diameter minimum with counter flection	mm inch	102 4.00	102 4.00
Admissible tensile force per unit of width	N/mm lbf/in	13 73	
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	8.1 46	
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	No
Low noise applications		Yes	Yes
Metal detector suitable		Yes	Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Acceleration, Declined, Inclined, Metering

Recommendation

No danger and limitation

Group	Nonwoven Belts
Sub-Group	Trackmate General Purpose Belts
Item number	H250000483

Disclaimer

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