

Food Belts

TT122 Light Blue



Main industry segments

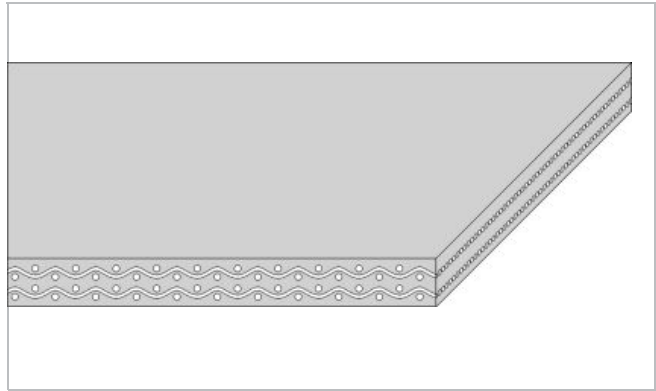
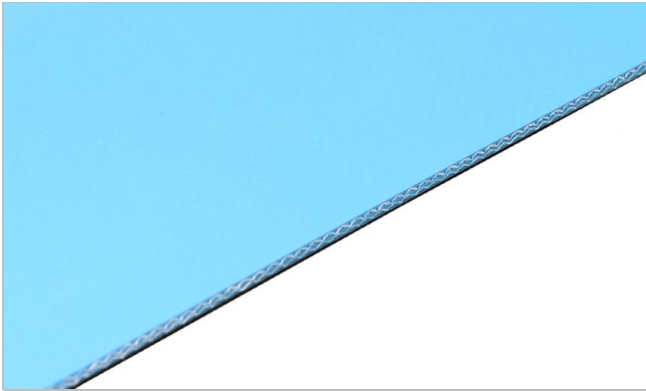
Convenience food, Dairy (incl. cheese), Pet food, Poultry, Ready meals, Red meat

Applications

Food processing/conveying belt

Special features

Abrasion resistant, Easy cleanability, Oil and fat resistant, Reverse side coated, Small pulley diameter suitable, Frayless edges



| Product Construction / Design | |
|-------------------------------|----------------------------------|
| Conveying side material | Thermoplastic polyurethane (TPU) |
| Conveying side surface | Glossy |
| Conveying side property | Medium-adhesive |
| Conveying side color | Light blue |
| Traction layer (material) | Polyester (PET) |
| Number of Fabrics | 2 |
| Pulley side material | Thermoplastic polyurethane (TPU) |
| Pulley side surface | Glossy |
| Pulley side color | Light blue |

| Product characteristics | |
|--|--|
| Antistatically equipped | Yes |
| Adhesive free joining method | Yes |
| Flammability | No specific flammability prevention property |
| Food suitability, FDA conformance | Yes - Check Document of Compliance (DoC) in our Portal |
| Food suitability, USDA recommendations | No use intended |
| Food suitability, EU conformance | Yes - Check Document of Compliance (DoC) in our Portal |

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| Technical data | | |
|---|-----------------------|---------------|
| Thickness of belt | 1.5 mm | 0.06 inch |
| Mass of belt (belt weight) | 1.7 kg/m ² | 0.348 lb/sqft |
| Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155) | 9.0 N/mm | 51 lbf/in |
| Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181) | 5.5 N/mm | 31 lbf/in |
| Min. operating temperature admissible (continuous) | -20 °C | -4 °F |
| Max. operating temperature admissible (continuous) | 100 °C | 212 °F |
| Coefficient of friction (pulley side / steel driving pulley) | 0.40 - | |
| Seamless manufacturing width | 2000 mm | 78.74 inch |
| On request other seamless manufacturing width | 1500 mm | 59 inch |

Joining related properties

| Joining method | |
|-------------------|---|
| Flexproof 10 x 80 | Master joining method for standard applications |

[Link to JDS:](#)

| Joining method | | Flexproof 10 x 80 |
|--|----------------|-------------------|
| Pulley diameter (minimum) | mm inch | 20 0.79 |
| Pulley diameter minimum with counter flection | mm inch | 25 0.98 |
| Admissible tensile force per unit of width | N/mm lbf/in | 14 80 |
| Admissible tensile force per unit of width at max. operating temperature | N/mm lbf/in | 7.0 40 |
| Slider bed suitable | | No |
| Carrying rollers suitable | | Yes |
| Troughed installation suitable | | Yes |
| Powerturns / curved installations | | No |
| Knife-edge (nosebar) suitable | | No |
| Metal detector suitable | | Yes |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

| | |
|-------------|-----------------------|
| Group | TPU Belts |
| Sub-Group | General Purpose Belts |
| Item number | H700001573 |

Disclaimer

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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