

Folder-Gluer Belts FT-18/30E



Main industry segments

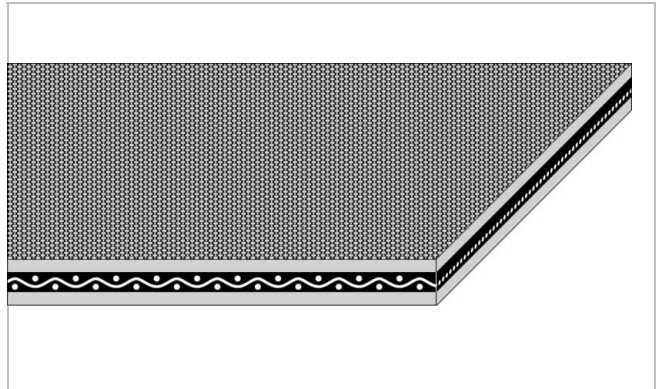
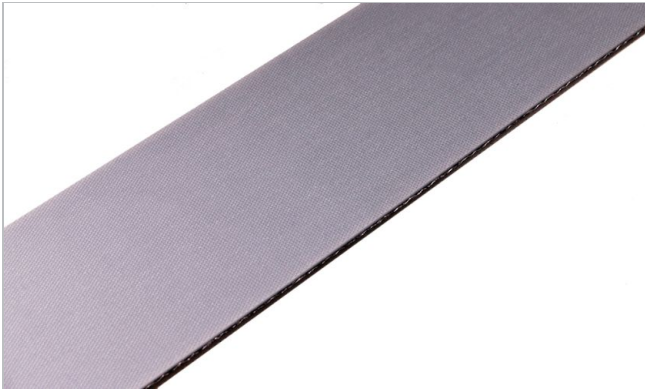
Cardboard converting, Paper manufacturing and processing, Primary packaging, Secondary packaging

Applications

Folder-gluer belt

Special features

Adhesive-free joint, Constant coefficient of friction, Dimensionally stable, Longitudinal flexibility



Product Construction / Design

Conveying side material	Thermoplastic Alloy
Conveying side surface	Rough structure
Conveying side property	Adhesive
Conveying side color	Light gray
Traction layer (material)	Polyester (PET)
Number of Fabrics	1
Pulley side material	Thermoplastic Alloy
Pulley side surface	Rough structure
Pulley side property	Adhesive
Pulley side color	Light gray

Product characteristics

Adhesive free joining method	Yes
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal

Technical data

Thickness of belt	3.0 mm	0.12 inch
Mass of belt (belt weight)	3.2 kg/m ²	0.655 lb/sqft
Tensile force for 1% elongation (k1% after running in) per unit of width (Habasit standard SOP3-013)	18 N/mm	103 lbf/in
Min. operating temperature admissible (continuous)	0 °C	32 °F
Max. operating temperature admissible (continuous)	60 °C	140 °F
Seamless manufacturing width	1100 mm	43.31 inch

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

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Joining related properties

[Link to JDS:](#)

Joining method		Flexproof 10 x 120
Pulley diameter (minimum)	mm <i>inch</i>	30 <i>1.18</i>
Pulley diameter minimum with counter flection	mm <i>inch</i>	30 <i>1.18</i>
Slider bed suitable		No
Carrying rollers suitable		Yes

Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Declined, Horizontal, Inclined, Twists with short center distance, Vertical

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	Polyester Folder-Gluer Belts
Sub-Group	FT Thermoplastic Folder-Gluer belts with food conformity
Item number	H950021474

Disclaimer

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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