

# Folder-Gluer Belts XVT-2238



## Main industry segments

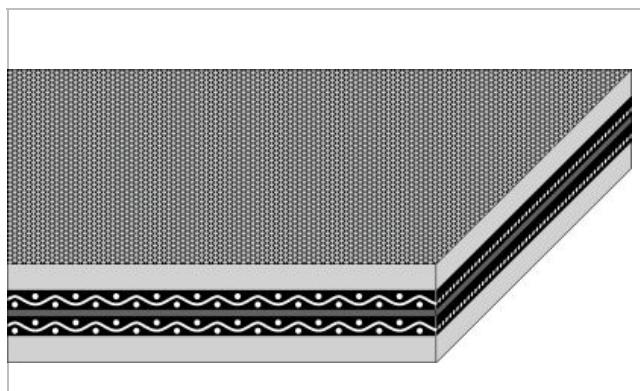
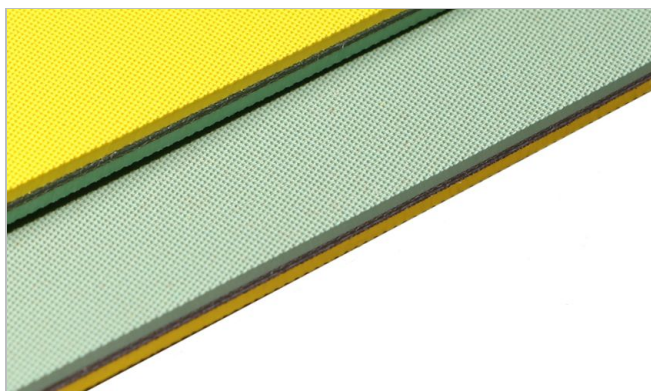
Cardboard converting, Paper manufacturing and processing

## Applications

Folder-gluer belt, Processing belt

## Special features

Abrasion resistant, Constant coefficient of friction, Forgiving in case of short term shock like overloads, Robustness



Product Construction / Design	
Conveying side material	Acrylonitrile-Butadiene-Rubber (NBR)
Conveying side surface	Rough structure
Conveying side property	Adhesive
Conveying side color	Light green
Traction layer (material)	Polyamide (PA)
Number of Fabrics	2
Pulley side material	Acrylonitrile-Butadiene-Rubber (NBR)
Pulley side surface	Rough structure
Pulley side property	Adhesive
Pulley side color	Yellow

Product characteristics	
Adhesive free joining method	No
Food suitability, FDA conformance	No
Food suitability, EU conformance	No

Technical data		
Thickness of belt	4.0 mm	0.16 inch
Mass of belt (belt weight)	4.5 kg/m <sup>2</sup>	0.922 lb/sqft
Tensile force for 1% elongation (k1% after running in) per unit of width (Habasit standard SOP3-013)	5.0 N/mm	29 lbf/in
Min. operating temperature admissible (continuous)	0 °C	32 °F
Max. operating temperature admissible (continuous)	100 °C	212 °F
Seamless manufacturing width	1200 mm	47.24 inch

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

# Folder-Gluer Belts XVT-2238



## Joining related properties

[Link to JDS:](#)

Joining method		Thermofix 75°
Pulley diameter (minimum)	mm <i>inch</i>	40 1.57
Pulley diameter minimum with counter flection	mm <i>inch</i>	40 1.57
Slider bed suitable		No
Carrying rollers suitable		Yes

## Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

## Mode of use or conveyance

Declined, Horizontal, Inclined, Troughed, Twists, Twists with short center distance, Vertical

## Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

dmin  $\geq$  50mm in case belt speed > 300m/min, Keep belt edges free of any installation/machine contact, This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	Polyamide Folder-Gluer Belts
Sub-Group	S Polyamide Folder-Gluer Belts
Item number	H010101834

## Disclaimer

### Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

This disclaimer is made by and on behalf of Habasit and its affiliated companies, directors, employees, agents and contractors (hereinafter collectively "HABASIT") with respect to the products referred to herein (the "Products"). SAFETY WARNINGS SHOULD BE READ CAREFULLY AND ANY RECOMMENDED SAFETY PRECAUTIONS BE FOLLOWED STRICTLY! Please refer to the Safety Warnings herein, in the Habasit catalogue as well as installation and operating manuals. All indications / information as to the application, use and performance of the Products are recommendations provided with due diligence and care, but no representations or warranties of any kind are made as to their completeness, accuracy or suitability for a particular purpose. The data provided herein are based on laboratory application with small-scale test equipment, running at standard conditions, and do not necessarily match product performance in industrial use. New knowledge and experience may lead to re-assessments and modifications within a short period of time and without prior notice. EXCEPT AS EXPLICITLY WARRANTED BY HABASIT, WHICH WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, THE PRODUCTS ARE PROVIDED "AS IS". HABASIT DISCLAIMS ALL OTHER WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, NON-INFRINGEMENT, OR ARISING FROM A COURSE OF DEALING, USAGE, OR TRADE PRACTICE, ALL OF WHICH ARE HEREBY EXCLUDED TO THE EXTENT ALLOWED BY APPLICABLE LAW. BECAUSE CONDITIONS OF USE IN INDUSTRIAL APPLICATION ARE OUTSIDE OF HABASIT'S CONTROL, HABASIT DOES NOT ASSUME ANY LIABILITY CONCERNING THE SUITABILITY AND PROCESS ABILITY OF THE PRODUCTS, INCLUDING INDICATIONS ON PROCESS RESULTS AND OUTPUT.