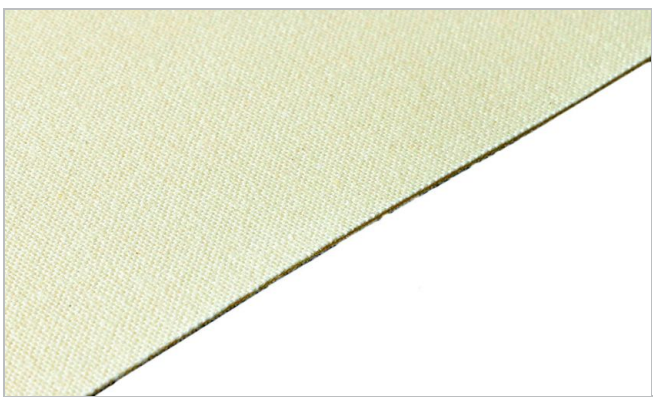
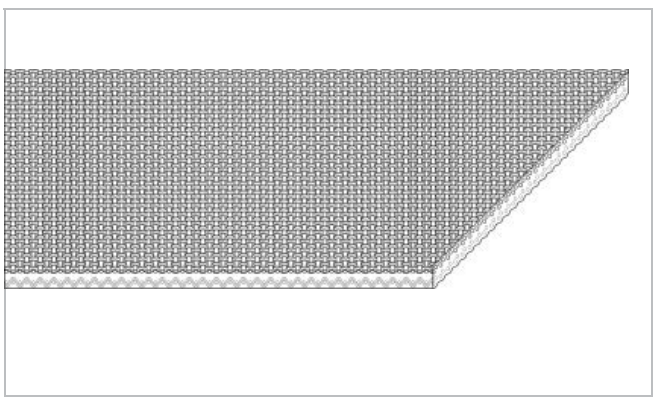
Food Belts
3DD2SL

Main industry segments
Baked snacks, Biscuit and Crackers, Bread, Pastry

Applications
Biscuit/Cookie pre-oven applications, Dough rework belt

Special features
Easy release, Flexibility in all directions, Knife-edge (nosebar) suitable, Oil and fat resistant





Product Construction / Design	
Conveying side material	Polyester (PET)/Cotton (CO) fabric
Conveying side surface	Fabric
Conveying side property	Non-adhesive
Conveying side color	Beige
Traction layer (material)	Polyester (PET)/Cotton (CO) fabric
Number of Fabrics	2
Pulley side material	Polyester (PET)/Cotton (CO) fabric
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	Beige

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal

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Technical data				
Thickness of belt	1.00	mm	*0.039*	*inch*
Mass of belt (belt weight)	0.90	kg/m²	*0.184*	*lb/sqft*
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	0.90	N/mm	*5*	*lbf/in*
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	0.65	N/mm	*4*	*lbf/in*
Min. operating temperature admissible (continuous)	-20	°C	*-4*	*°F*
Max. operating temperature admissible (continuous)	100	°C	*212*	*°F*
Coefficient of friction (pulley side / steel driving pulley)	0.15	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-		
Seamless manufacturing width	2000	mm	*78.74*	*inch*

Joining related properties

Joining method	
Anker A36	Master joining method for standard applications
Flexproof 20 x 80	Optional joining method
Flexproof 10 x 80	Optional joining method
Flexproof 20 x 80 / 70°	Optional joining method

Link to JDS:

Joining method		Anker A36	Flexproof 20 x 80	Flexproof 10 x 80	Flexproof 20 x 80 / 70°
Knife-edge (nosebar) radius (minimum)	mm *inch*			4 *0.157*	4 *0.157*
Pulley diameter (minimum)	mm *inch*	25 *0.98*	15 *0.59*	15 *0.59*	15 *0.59*
Pulley diameter minimum with counter flection	mm *inch*	25 *0.98*	20 *0.79*	20 *0.79*	20 *0.79*
Admissible tensile force per unit of width	N/mm *lbf/in*	5.0 *29*	5.0 *29*	5.0 *29*	5.0 *29*
Admissible tensile force per unit of width at max. operating temperature	N/mm *lbf/in*	5.0 *29*	5.0 *29*	5.0 *29*	5.0 *29*
Slider bed suitable		Yes	Yes	Yes	Yes
Carrying rollers suitable		Yes	Yes	Yes	Yes
Troughed installation suitable		No	No	No	No
Powerturns / curved installations		No	No	No	No
Knife-edge (nosebar) suitable		No	No		
Designed for metal detector transparency		No	Yes	Yes	Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Chemical resistance
Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance
Horizontal

Calculations
For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation
Do not go below initial elongation (epsilon) ~ 0.5%

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:
"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	Fabric Surface Belts
	Bare Fabric Belts
Item number	H700000164

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