

Main industry segments

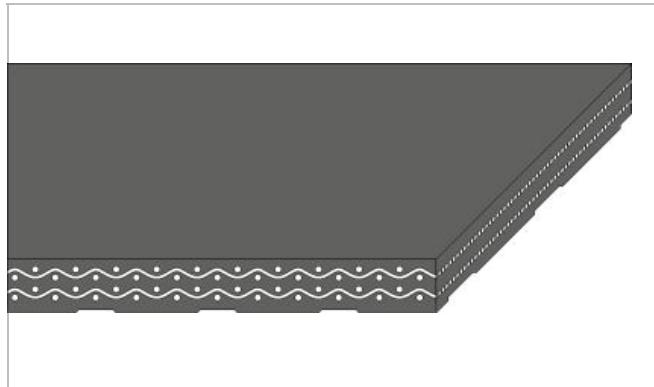
Fruit, Poultry, Red meat, Vegetables

Applications

Food processing/conveying belt

Special features

Abrasion resistant on both sides, Easy cleanability, High hydrolysis resistant, High temperature resistant, Low friction running side, Reverse side coated



Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Matt
Conveying side property	Medium-adhesive
Conveying side color	Cobalt blue
Traction layer (material)	Polyester (PET)
Number of Fabrics	2
Pulley side material	Thermoplastic polyurethane (TPU)
Pulley side surface	Quadrillé (quadrangular) structure
Pulley side property	Medium-adhesive
Pulley side color	Cobalt blue

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	USDA certified for compliance with USDA Dairy Equipment Guidelines and NSF/ANSI/3-A 14159-3 standard for Meat and Poultry Processing. Certification is valid only if belt edges are sealed or belt cords are not exposed and when optional belt accessories like cleats, v-guides and scoops comply with the applicable FDA regulations for the conveyed product. Contact your Habasit representative for detailed information.
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
Halal certified	Yes

Technical data		
Thickness of belt	2.2 mm	0.087 inch
Mass of belt (belt weight)	2.4 kg/m ²	0.492 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	10 N/mm	57 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	7.0 N/mm	40 lbf/in
Min. operating temperature admissible (continuous)	-30 °C	-22 °F
Max. operating temperature admissible (continuous)	110 °C	230 °F
Coefficient of friction (pulley side / steel driving pulley)	0.50 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.50 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.55 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.55 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.80 -	
Seamless manufacturing width	2400 mm	94.49 inch

Joining related properties

Joining method	
Flexproof 20 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 20 x 80
Pulley diameter (minimum)	mm inch	20 0.79
Pulley diameter minimum with counter flection	mm inch	25 0.98
Admissible tensile force per unit of width	N/mm lbf/in	17 97
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	2.0 11
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Knife-edge (nosebar) suitable		No
Low noise applications		No
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	TPU Belts
Sub-Group	Hydrolysis Resistant Belts
Item number	H950042307

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