

# Food Belts

## FNT-5EC



### Main industry segments

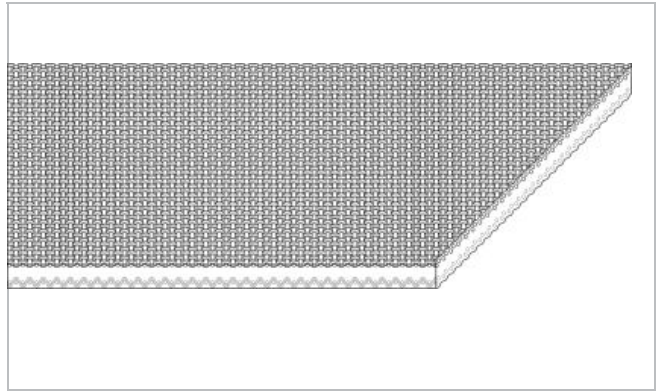
Biscuit and Crackers, Bread, Pastry

### Applications

Dough belt, Food processing/conveying belt

### Special features

Easy release, Dimensionally stable



Product Construction / Design	
Conveying side material	Polyester (PET)/Cotton (CO) fabric
Conveying side surface	Fabric
Conveying side property	Non-adhesive
Conveying side color	White
Traction layer (material)	Polyester (PET)/Cotton (CO) fabric
Number of Fabrics	2
Pulley side material	Polyester (PET)/Cotton (CO) fabric
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
Other conformance/approval	Japanese Food Regulation (MHLW Notification No. 370)

Technical data		
Thickness of belt	1.8 mm	0.07 inch
Mass of belt (belt weight)	1.6 kg/m <sup>2</sup>	0.328 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	5.0 N/mm	29 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	3.2 N/mm	18 lbf/in
Min. operating temperature admissible (continuous)	-30 °C	-22 °F
Max. operating temperature admissible (continuous)	80 °C	176 °F
Coefficient of friction (pulley side / steel driving pulley)	0.15 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.25 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.15 -	
Seamless manufacturing width	2400 mm	94.49 inch

### Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 10 x 80
Knife-edge (nosebar) radius (minimum)	mm inch	4 0.157
Pulley diameter (minimum)	mm inch	20 0.79
Pulley diameter minimum with counter flection	mm inch	30 1.18
Admissible tensile force per unit of width	N/mm lbf/in	8.0 46
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	4.6 26
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Low noise applications		Yes
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

## Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

## Mode of use or conveyance

Horizontal, Inclined

## Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

## Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	Fabric Surface Belts
Sub-Group	Bare Fabric Belts
Item number	H010100405

## Disclaimer

### Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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