# Habasit® Cleandrive positive drive CD.M50.S-UA.CB+M



## Main industry segments

Bread, Candy, Chocolate, Dairy (incl. cheese), Frozen food, Fruit, Pizza, Poultry, Ready meals, Red meat, Seafood, Vegetables

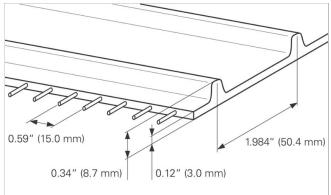
# **Applications**

Food processing/conveying belt

## **Special features**

Abrasion resistant on both sides, Bi-directional suitable, Detectable by metal detectors, X-Ray detectable





Product Construction / Design				
Material	Thermoplastic polyurethane (TPU)			
Color	Cobalt blue			
Conveying side surface	Glossy			
Conveying side property	Adhesive			
Traction layer (material)	Aramid cords			
Pulley side surface	Drive bars			

Product characteristics	
Antistatically equipped	No
Conveying side conductive surface acc. EN ISO	No
Slider bed suitable	Yes
Carrying rollers suitable	No
UV-C suitable	No
Laser markable	No
Flammability	No specific flammability prevention property
Food suitability, EU conformance	Yes - acc. to Regulation (EC) No. 1935/2004 as well as Regulation (EU) No. 10/2011 and/or other relevant food contact legislation. Details/restrictions see Habasit food compliance declaration.
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal

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Technical data				
Hardness	95	ShA		
Thickness of belt	3.0	mm	0.12	inch
Distance between cords	15	mm	0.59	inch
Nominal drive bar pitch	50.4	mm	1.984	inch
Mass of belt (belt weight)	4.6	kg/m²	0.942	lb/sqft
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	80	°C	176	°F
Coefficient of friction (pulley side / PE wearstrips)	0.50	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.80	-		
Coefficient of friction (conveying side / PE wearstrips)	0.50	-		
Minimal width of belt	150	mm	6	inch
Seamless manufacturing width	609	mm	23.98	inch

## Joining related properties

Joining method	
Quickmelt	Master joining method for standard applications
Mechanical Lace (SS Rod)	Optional joining method
Mechanical Lace (POM Rod)	Optional joining method

## Link to JDS:

Joining method		Quickmelt	Mechanical Lace (SS Rod)	Mechanical Lace (POM Rod)
Minimal pitch diameter for driving	mm	80.8	80.8	80.8
sprockets	inch	3.18	3.18	3.18
Minimal pitch diameter for idling	mm	80.8	80.8	80.8
sprockets	inch	3.18	3.18	3.18
Minimal back-bending roller	mm	100	100	100
diameter for center drive	inch	4	4	4
configuration				
Minimal diameter for belt support	mm	75	75	75
roller	inch	3	3	3
Admissible tensile force per unit of	N/mm	6.0	5.5	4.0
width	lbf/in	34	31	23
Troughed installation suitable		Yes	No	No
X-Ray / Metal detectable material		Yes	Yes	No
X-Ray / Metal detector suitable		No	No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

#### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

#### Calculations

Please ask your local Habasit partner to calculate your needs for you and receive the best advise specially suited for your application.

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#### Recommendation

See Engineering Manual

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

#### **Accessories**



Sprockets Habasit® Cleandrive series

**Profiles** Longitudinal and transversal profiles

Group Sub-Group Item number Habasit Cleandrive Positive Drive Habasit® Cleandrive Belt Series CD50 H950021361

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