Habasit® Cleandrive positive drive CD.P25-A-UW+M



Main industry segments

Bread, Candy, Chocolate, Dairy (incl. cheese), Frozen food, Fruit, Pizza, Poultry, Ready meals, Red meat, Seafood, Vegetables

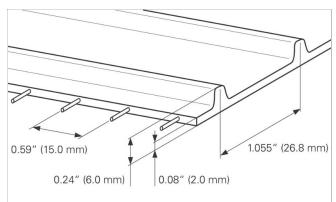
Applications

Food processing/conveying belt

Special features

Abrasion resistant on both sides, Bi-directional suitable, Easy cleanability





Product Construction / Design					
Material	Thermoplastic polyurethane (TPU)				
Color	White				
Conveying side surface	Matt				
Conveying side property	Medium-adhesive				
Traction layer (material)	Aramid cords				
Pulley side surface	Drive bars				

Product characteristics	
Antistatically equipped	No
Conveying side conductive surface acc. EN ISO	No
Slider bed suitable	Yes
Carrying rollers suitable	No
UV-C suitable	No
Laser markable	Yes
Flammability	No specific flammability prevention property
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Other conformance/approval	Japanese Food Regulation (MHLW Notification No. 370)

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Technical data				
Hardness	95	ShA		
Thickness of belt	2.0	mm	0.08	inch
Distance between cords	15	mm	0.59	inch
Nominal drive bar pitch	26.8	mm	1.055	inch
Mass of belt (belt weight)	3.1	kg/m²	0.635	lb/sqft
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	80	°C	176	°F
Coefficient of friction (PE sliding support)	0.40	-		
Coefficient of friction (stainless steel sliding support)	0.80	-		
Minimal width of belt	150	mm	6	inch
Seamless manufacturing width	609	mm	23.98	inch

Joining related properties

Joining method			
Quickmelt	Master joining method for standard applications		
Mechanical Lace (SS Rod)	Optional joining method		
Mechanical Lace (POM Rod)	Optional joining method		

Link to JDS:

Joining method		Quickmelt	Mechanical Lace (SS Rod)	Mechanical Lace (POM Rod)
Minimal pitch diameter for driving	mm	60.1	60.1	60.1
sprockets	inch	2.37	2.37	2.37
Minimal pitch diameter for idling	mm	43.0	43.0	43.0
sprockets	inch	1.69	1.69	1.69
Minimal back-bending roller	mm	75	75	75
diameter for center drive configuration	inch	3	3	3
Minimal diameter for belt support	mm	50	50	50
roller	inch	2	2	2
Admissible tensile force per unit of	N/mm	6.0	3.0	1.8
width	lbf/in	34	17	10
Troughed installation suitable		Yes	No	No
X-Ray / Metal detectable material		No	No	No
X-Ray / Metal detector suitable		Yes	No	Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Calculations

Please ask your local Habasit partner to calculate your needs for you and receive the best advise specially suited for your application.

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Recommendation

See Engineering Manual

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Accessories



Sprockets Habasit® Cleandrive series

Sprockets Habasit® Cleandrive HyCLEAN series

Profiles Longitudinal and transversal profiles

Group Sub-Group Item number Habasit Cleandrive Positive Drive Habasit® Cleandrive Belt Series CD25

H950038320

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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