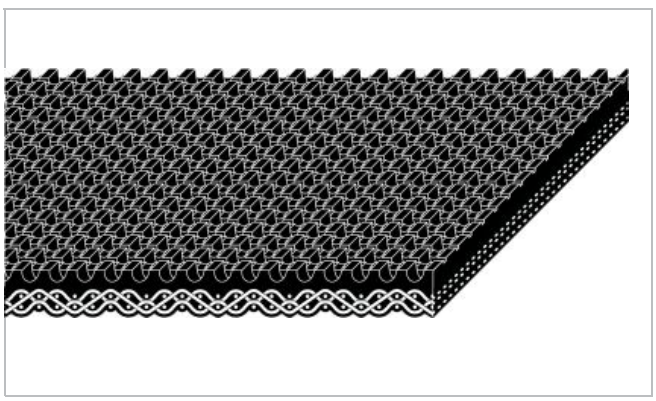
Heavy Conveyor Belts
A120RT-B

Main industry segments
Airport, Distribution centers, Parcel distribution / Overnight carrier

Applications
Acceleration belt, Decline belt, Incline belt, Induction belt, Metering/singulation belt

Special features
Flame retardant, High coefficient of friction surface, High grip surface, High strength, Low friction running side, Temperature variation resistant



Product Construction / Design	
Conveying side material	Polyvinylchloride (PVC)
Conveying side surface	Rough top
Conveying side property	Adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET)
Number of Fabrics	1
Pulley side material	Polyester fabric (PET) impregnated with polyvinylchloride (PVC)
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	Flame retardant to ASTM D-378
Food suitability, FDA conformance	No
Food suitability, EU conformance	No

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Technical data				
Thickness of belt	5.8	mm	*0.228*	*inch*
Mass of belt (belt weight)	4.7	kg/m²	*0.970*	*lb/sqft*
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	26	N/mm	*150*	*lbf/in*
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	10	N/mm	*58*	*lbf/in*
Min. operating temperature admissible (continuous)	-23	°C	*-10*	*°F*
Max. operating temperature admissible (continuous)	82	°C	*180*	*°F*
Coefficient of friction (pulley side / steel driving pulley)	0.20	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.25	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-		
Seamless manufacturing width	1829	mm	*72.00*	*inch*
On request other seamless manufacturing width	1524	mm	*60*	*inch*

Joining related properties

Joining method	
Clipper #2	Master joining method for standard applications
Flexproof 10 x 80	Optional joining method

Link to JDS:

Joining method		Clipper #2	Flexproof 10 x 80
Pulley diameter (minimum)	mm *inch*	79 *3.10*	76 *3.00*
Pulley diameter minimum with counter flection	mm *inch*	102 *4.00*	102 *4.00*
Admissible tensile force per unit of width	N/mm *lbf/in*	19 *110*	
Admissible tensile force per unit of width at max. operating temperature	N/mm *lbf/in*	9.8 *56*	
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	No
Low noise applications		No	No
Metal detector suitable		No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance
Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance
Acceleration, Declined, Inclined, Metering

Calculations
For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation
Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:
"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

No danger and limitation

Group	Woven Belts
	Allveyor General Purpose Belts
Item number	H250000672

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