Heavy Conveyor Belts
A90MAT-B

Applications
Support fabric

Special features
Low friction conveying side, Temperature variation resistant

Product Construction / Design	
Conveying side material	Polyester fabric (PET) impregnated with polyvinylchloride (PVC)
Conveying side surface	Fabric
Conveying side property	Non-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET)
Number of Fabrics	1
Pulley side material	Polyester fabric (PET) impregnated with polyvinylchloride (PVC)
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	No
Food suitability, EU conformance	No

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Technical data				
Thickness of belt	1.8	mm	*0.070*	*inch*
Mass of belt (belt weight)	1.8	kg/m²	*0.360*	*lb/sqft*
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	18	N/mm	*100*	*lbf/in*
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	5.0	N/mm	*29*	*lbf/in*
Min. operating temperature admissible (continuous)	-23	°C	*-10*	*°F*
Max. operating temperature admissible (continuous)	82	°C	*180*	*°F*
Coefficient of friction (pulley side / steel driving pulley)	0.25	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.30	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.35	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.35	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.30	-		
Seamless manufacturing width	1829	mm	*72.00*	*inch*
On request other seamless manufacturing width	1524	mm	*60*	*inch*

Joining related properties

Joining method	
Mechanical joining	Master joining method for standard applications

Link to JDS:

Joining method		Mechanical joining
Pulley diameter (minimum)	mm *inch*	51 *2.00*
Pulley diameter minimum with counter flection	mm *inch*	64 *2.50*
Admissible tensile force per unit of width	N/mm *lbf/in*	5.4 *31*
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Knife-edge (nosebar) suitable		No
Metal detector suitable		No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance
Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance
Horizontal

Calculations
For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation
Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:
"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

No danger and limitation

Group	Woven Belts
	Allveyor General Purpose Belts
Item number	H250000949

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