

Heavy Conveyor Belts

UM220SC-B 18



Main industry segments

Cardboard converting, Cardboard manufacturing, Distribution centers, Plastics, Wood panel and boards, Wood surfacing

Applications

Powerturn belt, Processing belt, Punching belt, Stamping belt

Special features

Abrasion resistant on both sides, Adhesive-free joint, Antistatic, Chemical resistant, Cut resistant, Flexibility in all directions, Good lace retention, Impact resistant, No delamination, Non-marking, Oil resistant, Powerturn suitable, Solvent resistant, Special oil resistance for metal working



Product Construction / Design	
Conveying side material	Polyester (PET) fleece
Conveying side surface	Buffed finish
Conveying side property	Non-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET) scrim
Number of Fabrics	1
Pulley side material	Polyester (PET) fleece
Pulley side surface	Buffed finish
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics	
Antistatically equipped	Yes - fulfills EN 12882 / Categorie 1
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

Heavy Conveyor Belts

UM220SC-B 18



Technical data			
Thickness of belt	5.6 mm	0.22	inch
Mass of belt (belt weight)	3.4 kg/m ²	0.700	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	22 N/mm	126	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	7.0 N/mm	40	lbf/in
Min. operating temperature admissible (continuous)	-12 °C	10	°F
Max. operating temperature admissible (continuous)	80 °C	176	°F
Coefficient of friction (pulley side / steel driving pulley)	0.20	-	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-	
Coefficient of friction (pulley side / pickled steel slider bed)	0.30	-	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25	-	
Coefficient of friction (pulley side / stainless steel slider bed)	0.20	-	
Seamless manufacturing width	2007 mm	79.00	inch
On request other seamless manufacturing width	1524 mm	60	inch

Joining related properties

Joining method	
Hidden Flex 20 x 80	Master joining method for standard applications
Thermofix	Optional joining method
Clipper #3	Optional joining method

[Link to JDS:](#)

Joining method		Hidden Flex 20 x 80	Thermofix	Clipper #3
Pulley diameter (minimum)	mm inch	102 4.00	102 4.00	90 3.54
Pulley diameter minimum with counter flection	mm inch	102 4.00	102 4.00	90 3.54
Admissible tensile force per unit of width	N/mm lbf/in	13 73		
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	7.2 41		
Slider bed suitable		Yes	Yes	Yes
Carrying rollers suitable		Yes	Yes	Yes
Troughed installation suitable		No	No	No
Powerturns / curved installations		Yes	Yes	Yes
Knife-edge (nosebar) suitable		No	No	No
Low noise applications		Yes	Yes	Yes
Metal detector suitable		No	No	Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Heavy Conveyor Belts

UM220SC-B 18



Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Carrying roller, Curved, Horizontal, Slider bed

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

Exposure to water may cause a foaming on the surface of the belt. This does not affect the physical properties of the belt but could result in a residue left on the conveyed articles. This residue is easily cleaned by use of a damp cloth

Group	Nonwoven Belts
Sub-Group	Rubber Saturated Ulti-Mate Belts
Item number	H250000523

Disclaimer

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

This disclaimer is made by and on behalf of Habasit and its affiliated companies, directors, employees, agents and contractors (hereinafter collectively "HABASIT") with respect to the products referred to herein (the "Products"). SAFETY WARNINGS SHOULD BE READ CAREFULLY AND ANY RECOMMENDED SAFETY PRECAUTIONS BE FOLLOWED STRICTLY! Please refer to the Safety Warnings herein, in the Habasit catalogue as well as installation and operating manuals. All indications / information as to the application, use and performance of the Products are recommendations provided with due diligence and care, but no representations or warranties of any kind are made as to their completeness, accuracy or suitability for a particular purpose. The data provided herein are based on laboratory application with small-scale test equipment, running at standard conditions, and do not necessarily match product performance in industrial use. New knowledge and experience may lead to re-assessments and modifications within a short period of time and without prior notice. EXCEPT AS EXPLICITLY WARRANTED BY HABASIT, WHICH WARRANTIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, THE PRODUCTS ARE PROVIDED "AS IS". HABASIT DISCLAIMS ALL OTHER WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, NON-INFRINGEMENT, OR ARISING FROM A COURSE OF DEALING, USAGE, OR TRADE PRACTICE, ALL OF WHICH ARE HEREBY EXCLUDED TO THE EXTENT ALLOWED BY APPLICABLE LAW. BECAUSE CONDITIONS OF USE IN INDUSTRIAL APPLICATION ARE OUTSIDE OF HABASIT'S CONTROL, HABASIT DOES NOT ASSUME ANY LIABILITY CONCERNING THE SUITABILITY AND PROCESS ABILITY OF THE PRODUCTS, INCLUDING INDICATIONS ON PROCESS RESULTS AND OUTPUT.