# HabasitLINK® M1220 Flat Top 0.5"

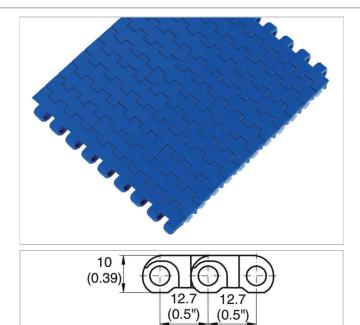


## **Description**

- "Nosebar transfer", recommended diameter 18 mm (0.71"); 16 mm (0.63") possible
- 0% open area
- Food approved materials available
- Easy to clean, open hinge
- Rod diameter 5 mm (0.2")
- "Open window" sprockets

#### **Available accessories**

- Flights
- Side guards
- GripTop modules
- Saniclip



#### Belt data

Belt material		PE	PC	PP				
Rod material		PE	PA	Р	PP			
Nominal tensile strength F' <sub>N</sub>	N/m	6000	18000	16000	11000			
straight run	lb/ft	411	1233	1096	754			
Temperature range	°C	-70 - 65	-40 - 93	5 - 93	5 - 105			
	°F	-94 - 150	-40 - 200	40 - 200	40 - 220			
Belt weight m <sub>B</sub>	kg/m²	6.2	8.7	8.7	5.8			
	lb/sqft	1.27	1.78	1.78	1.20			

Diameter of	Diameter of idling rollers Diameter of support		Diameter	for gravity	Backbendin	g radius for	Backbending radius for			
(minimum)		rollers		take-up and	center drive	elevators w	vithout side	elevators with side		
		(minimum)		rollers		guards or		guards or hold down		
			(mini	(minimum)		devices (minimum)		devices (minimum)		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
18	0.70	50	2.00	75	3	150	6	250.0	10	

Use the largest possible backbending radius for elevators with side guards or hold-down devices.

## Standard range of belt widths b

mm (nom.)	50	100	150	200	250	300	350	400	450	500	550	600	650	700	etc.
inch (nom.)	2	4	6	8	10	12	14	16	18	20	22	24	26	28	etc.

Real belt widths are in most cases 0.1% to 0.3% smaller.

For PE material up to 750 mm (30") -3 mm to 0 mm and -0.4% to 0% for wider belts.

For PP material up to 750 mm (30") -1 mm to 2 mm and 0% to 0.4% for wider belts.

For POM material up to 750 mm (30") -3 mm to 0 mm and -0.35% to 0.1% for wider belts.

**Standard belt widths** in increments of 50 mm (2"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Smallest possible width 83.4 mm (3.25"). Non-bricklayed belts 50 mm (2") and 100 mm (4") wide.

For detailed material properties refer to the HabasitLINK® Engineering Guidelines.

**The nominal tensile strength** is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK® Engineering Guidelines.

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