

Monolithic Flat Belts

CD.F22-N-IYC+SG/AR



Main industry segments

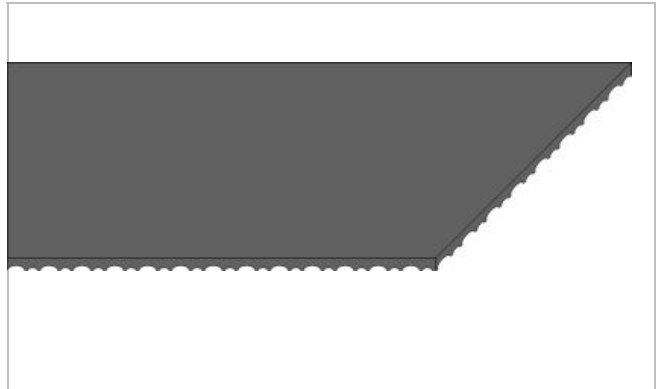
Baked snacks, Biscuit and Crackers, Distribution centers, Food processing and packaging

Applications

Decline belt, Diverting belt, Incline belt, Packaging belt, Sorting belt, Weighing belt

Special features

Abrasion resistant, Edges wear resistant, Elastic, Flexibility in all directions, Monolithic Belt, Non fraying, Oil and fat resistant, Small pulley diameter suitable



| Product Construction / Design | |
|-------------------------------|---|
| Material | Thermoplastic polyurethane (HG ether TPU) |
| Color | Cobalt blue |
| Conveying side surface | Smooth glossy |
| Conveying side property | Super-adhesive |
| Pulley side surface | Coarse textile structure |
| Pulley side property | Non-adhesive |

| Product characteristics | |
|--|--|
| Antistatically equipped | No |
| Adhesive free joining method | Yes |
| Knife edge roller suitable | Yes |
| Carrying rollers suitable | Yes |
| Slider bed suitable | Yes |
| Troughed installation suitable | Yes |
| Flammability | No specific flammability prevention property |
| X-Ray / Metal detector suitable | Yes |
| Food suitability, FDA conformance | Yes - Check Document of Compliance (DoC) in our Portal |
| Food suitability, USDA recommendations | No use intended |
| Food suitability, EU conformance | Yes - Check Document of Compliance (DoC) in our Portal |

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| Technical data | | |
|--|-----------------------|---------------|
| Thickness of belt | 2.2 mm | 0.09 inch |
| Mass of belt (belt weight) | 1.5 kg/m ² | 0.307 lb/sqft |
| Min. operating temperature admissible (continuous) | -10 °C | 14 °F |
| Max. operating temperature admissible (continuous) | 60 °C | 140 °F |
| Coefficient of friction (pulley side / steel driving pulley) | 0.30 - | |
| Coefficient of friction (pulley side / stainless steel slider bed) | 0.35 - | |
| Coefficient of friction (PE sliding support) | 0.20 - | |
| Seamless manufacturing width | 1350 mm | 53.15 inch |

Joining related properties

| Joining method | |
|-------------------|---|
| Quickmelt | Master joining method for standard applications |
| Microflex 15 x 10 | Optional joining method |

[Link to JDS:](#)

| Joining method | | Quickmelt | Microflex 15 x 10 |
|---|------|-----------|-------------------|
| Pulley diameter (minimum) | mm | 20 | 20 |
| | inch | 0.79 | 0.79 |
| Pulley diameter minimum with counter flection | mm | 20 | 20 |
| | inch | 0.79 | 0.79 |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 1.0%, Elastic belt: Initial elongation depends on belt load and application

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

| | |
|-------------|--------------------------|
| Group | Monolithic Elastic Belts |
| Sub-Group | Flat Belts |
| Item number | H700018369 |

Disclaimer

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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