

# Processing Belts

## EMB-20EMCH



### Main industry segments

Wood panel and boards

### Applications

Forming line/spreading belt

### Special features

Hydrolysis resistant, ATEX compliant



Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Matt
Conveying side property	Medium-adhesive
Conveying side color	Cobalt blue
Traction layer (material)	Polyester (PET)
Number of Fabrics	2
Pulley side material	Polyester (PET)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal

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Technical data		
Thickness of belt	1.7 mm	0.07 inch
Mass of belt (belt weight)	1.9 kg/m <sup>2</sup>	0.389 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	18 N/mm	103 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	12 N/mm	69 lbf/in
Min. operating temperature admissible (continuous)	-30 °C	-22 °F
Max. operating temperature admissible (continuous)	70 °C	158 °F
Coefficient of friction (pulley side / steel driving pulley)	0.10 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.15 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.15 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.15 -	
Seamless manufacturing width	4000 mm	157.48 inch

### Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 10 x 80
Knife-edge (nosebar) radius (minimum)	mm inch	7 0.276
Pulley diameter (minimum)	mm inch	15 0.59
Pulley diameter minimum with counter flection	mm inch	40 1.57
Admissible tensile force per unit of width	N/mm lbf/in	30 171
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	19 108
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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### Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

### Mode of use or conveyance

Horizontal, Inclined

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Install the slack belt and tension until running perfectly under the full belt load, Maximum initial elongation: 0.8%!, Recommended initial elongation 0.3 - 0.5%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

Habasit declares this product as a component which is intended for incorporation into ATEX-compliant equipment or assemblies (directive 2014/34/EU). This component fulfills the classification: II 2 GD Ex h IIB 80°C Gc (Qualified for equipment group II; category 2; for groups of agents gas (explosion groups IIA and IIB) and dust; protection achieved by constructional safety; for maximum ambient temperature  $\leq +80$  °C), High frequency system HF: Check belt heating! If belt heats up sawdust or fibres will stick, Not suitable for wet operations combined with increased temperatures and with extreme greasy and oily conditions

Group	Wood Processing Belts
Sub-Group	Forming Belts
Item number	H010101811

### Disclaimer

#### Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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