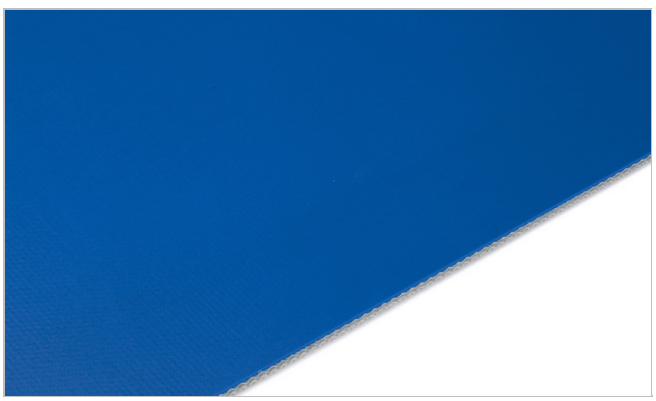
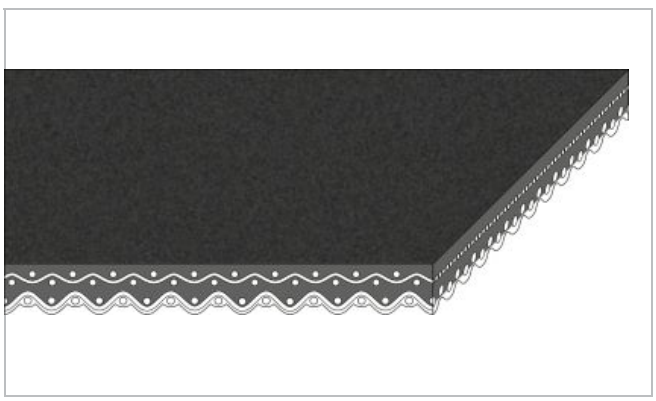
Processing Belts
ENB-12ERCH

Main industry segments
Wood panel and boards

Applications
Food processing/conveying belt, Forming line/spreading belt

Special features
Hydrolysis resistant, Knife-edge (nosebar) suitable, ATEX compliant





Product Construction / Design	
Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Matt
Conveying side property	Non-adhesive
Conveying side color	Cobalt blue
Traction layer (material)	Polyester (PET)
Number of Fabrics	2
Pulley side material	Polyester (PET)
Pulley side surface	Impregnated fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	Yes - Check Document of Compliance (DoC) in our Portal
Food suitability, EU conformance	Yes - Check Document of Compliance (DoC) in our Portal

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Technical data				
Thickness of belt	1.7	mm	*0.067*	*inch*
Mass of belt (belt weight)	1.9	kg/m²	*0.389*	*lb/sqft*
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	13	N/mm	*74*	*lbf/in*
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	8.5	N/mm	*49*	*lbf/in*
Min. operating temperature admissible (continuous)	0	°C	*32*	*°F*
Max. operating temperature admissible (continuous)	80	°C	*176*	*°F*
Coefficient of friction (pulley side / steel driving pulley)	0.15	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.15	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-		
Seamless manufacturing width	4000	mm	*157.48*	*inch*

Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

Link to JDS:

Joining method		Flexproof 10 x 80
Knife-edge (nosebar) radius (minimum)	mm *inch*	7 *0.276*
Pulley diameter (minimum)	mm *inch*	15 *0.59*
Pulley diameter minimum with counter flection	mm *inch*	40 *1.57*
Admissible tensile force per unit of width	N/mm *lbf/in*	21 *120*
Admissible tensile force per unit of width at max. operating temperature	N/mm *lbf/in*	11 *63*
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance
Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance
Horizontal, Inclined

Calculations
For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation
Maximum initial elongation: 0.8%!, Recommended initial elongation 0.3 - 0.5%

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:
"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

Habasit declares this product as a component which is intended for incorporation into ATEX-compliant equipment or assemblies (directive 2014/34/EU). This component fulfills the classification: II 2 GD Ex h IIB 80°C Gc (Qualified for equipment group II; category 2; for groups of agents gas (explosion groups IIA and IIB) and dust; protection achieved by constructional safety; for maximum ambient temperature ≤ +80 °C), High frequency system HF: Check belt heating! If belt heats up sawdust or fibres will stick

Group	Wood Processing Belts Forming Belts
Item number	H010102701

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