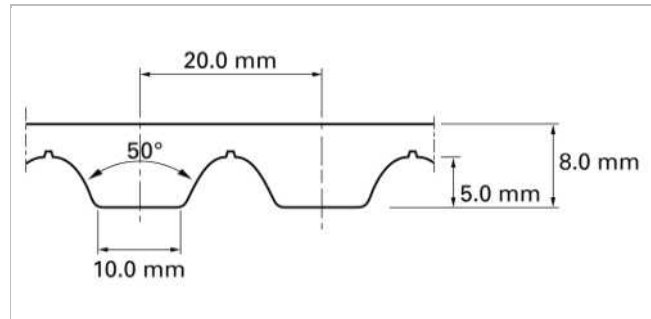


Description

Metric, AT shape, Modified trapezoidal, 20 mm pitch, (Standard) steel cord, Special slitting lane for mechanical attachments



Sketch of basic shape

Product Construction / Design								
Material Type	Color	Hardness	Temperature range				Food grade ¹	Characteristic
			°C	°F	°C	°F		
01	White	92	-20	-4	80	176	No	TPU - polyester

Standard belt options - Conveying side

Unprocessed (U), Green polyamide fabric (P)

Standard belt options - Teeth side

Unprocessed (U), Green polyamide fabric (P)

Technical data									
Belt slitting width, nominal		Admissible tensile force, open belt		Admissible tensile force, joined belt		Tensile force for 1% elongation		Mass of belt (belt weight)	
mm	inch	N	lbf	N	lbf	N	lbf	kg/m	lb/ft
25.0	0.98	3500	787	1750	393	8750	1967	0.22	0.15

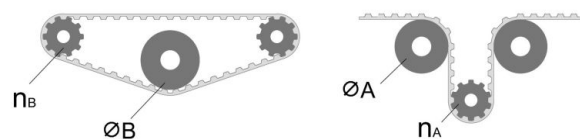
Maximum belt width (150 mm / 6 inch).

Belt versions with increased thickness are available on request. Please consider larger minimum pulley diameters.

The admissible tensile force always corresponds with a belt elongation of 0.4%. Joined belts are calculated with half admissible force. Please contact Habasit for detailed information and calculations.

[Link to JDS:](#)

Technical data					
ØB		n _B	ØA		n _A
mm	inch		mm	inch	
120	4.72	18	180	7.09	25



All data are approximate values under **standard climatic conditions**: 23 °C / 73 °F, 50% relative humidity (DIN 50005 / ISO 554), and are based on the Master Joining Method.

Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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HabaSYNC Open-end Timing Belts ATM20-S



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