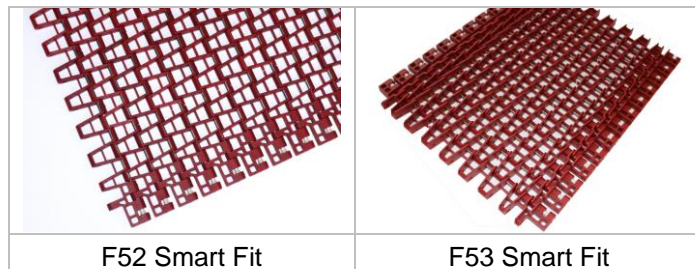


# HabasitLINK<sup>®</sup>

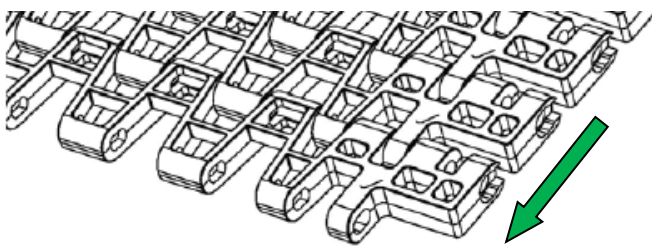
## Installation instructions for belt types F52 Smart Fit, F53 Smart Fit



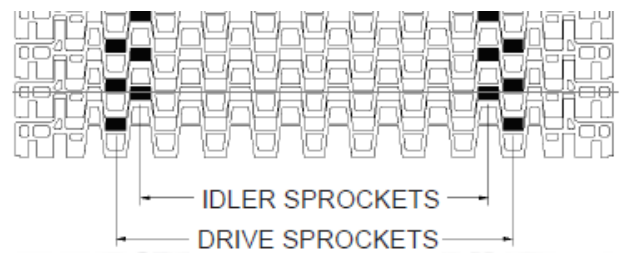
**⚠ CAUTION:**

Habasit belts and chains are made of various plastics that WILL BURN if exposed to sparks, incendiaries, open flame or excessive heat. NEVER expose plastic belts and chains to a potential source of ignition. Flames resulting from burning plastics may emit TOXIC SMOKE and gasses as well as cause SERIOUS INJURIES and PROPERTY DAMAGE. See the Fire Hazard Data Sheet for additional information.

Preferred running direction and position of sprockets:



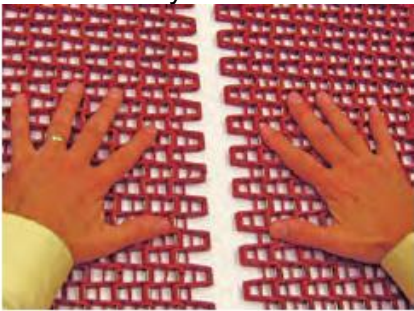
Preferred running direction



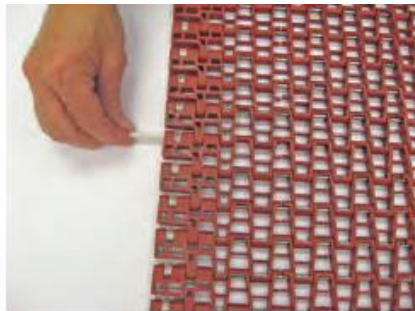
Maximum distance between sprockets 6" (152mm)



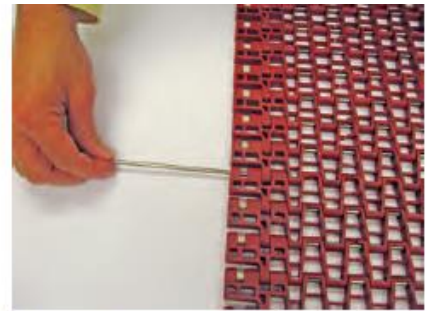
**Belt assembly:**



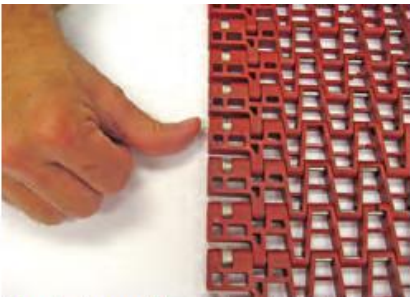
Pull Belt sections together



Insert rods: 1. rodlet, 2. steel rod, 3. rodlet



**Belt disassembly:**



Push in rod head - check if both rod heads are fully embedded



**Rod removal by screwdriver:**  
Apply screwdriver at rod head at recess. The belt must not be under tension. Rod head must be octagonal shaped. Do not punch out rod with hammer.

Replace all removed rods as they will be damaged during disassembly.

**Disclaimer**

**Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)**

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