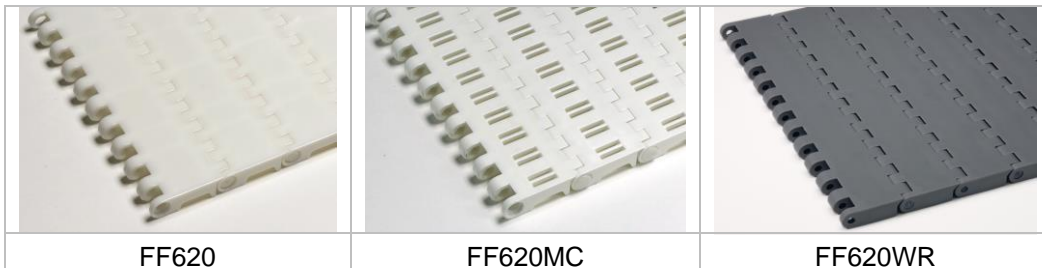


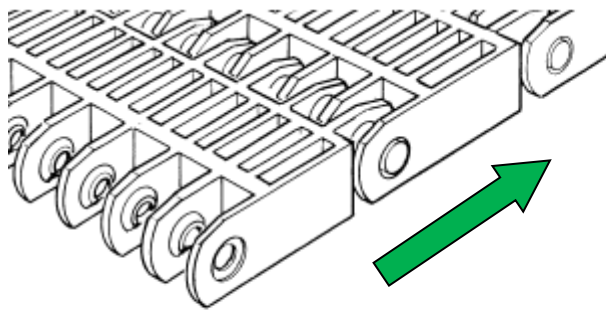
HabasitLINK[®]

Installation instructions for belt types FF620, FF620MC, FF620WR

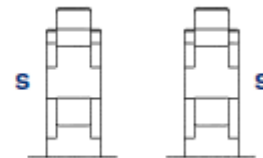
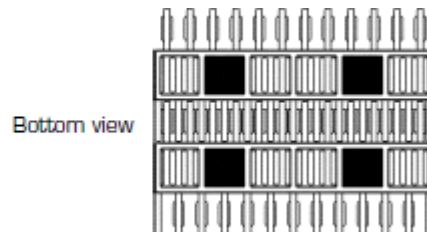


⚠ CAUTION: Acetal belts will burn with a flame that is nearly invisible

Preferred running direction and position of sprockets:



Belts are bidirectional



Maximum distance between sprockets is 6" (152mm)

Belt assembly:

| Belt width ≤ 50" (1270 mm) | Belt width > 50" (1270 mm) and ≤ 98" (2490 mm) | Belt width > 98" (2490 mm) |
|--------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| Align the modules to be connected | Align the modules to be connected | Align the modules to be connected |
| Insert the new rod | Cut rods between ¼" to ½" shorter than the width of the belt, cutting one short one and one long one | Cut rods and/or floaters to the right belt width, leave ¼" to ½" between these for expansion. Cut a long and a short rod |
| Use a small plastic tipped hammer to tap the rod while supporting the outer knuckle until the head of the rod is flush with the belt | Insert rods from both sides, alternating short and long rod every pitch | Insert rod from one side and the floater and rod from the other side alternating short and long rod every pitch |
| Trim off excess rod opposite head flush with the side of the belt | Use a small plastic tipped hammer to tap the rod while supporting the outer knuckle until the head of the rod is flush with the belt | Use a small plastic tipped hammer to tap the rod while supporting the outer knuckle until the head of the rod is flush with the belt |

Belt disassembly:



Insert clippers between the first and second finger of the belt on the headed side of the rod. [Bending the belt at the hinge will make it easier to insert the clippers, if bending is possible.]



Pry out the head of the rod with the clippers. The rod can then be easily removed by hand.

Replace all removed rods as they will be damaged during disassembly.

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