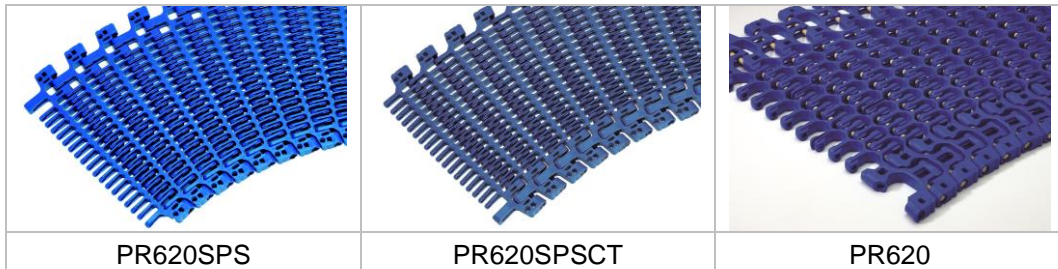


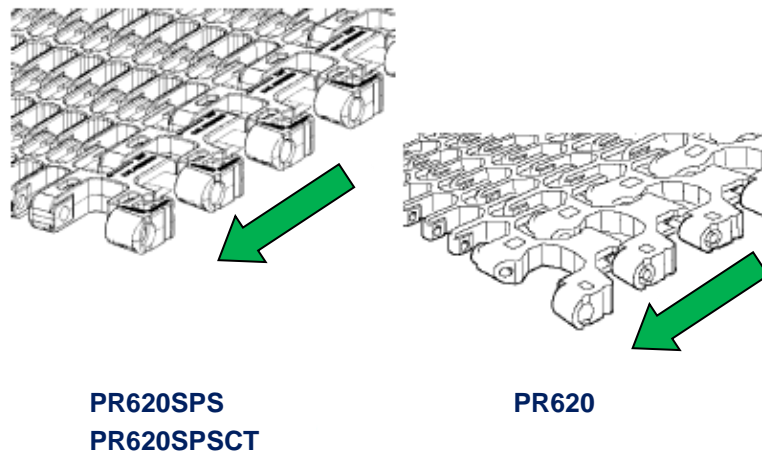
# HabasitLINK®

## Installation instructions for belt types PR620SPS, PR620SPSCT, PR620

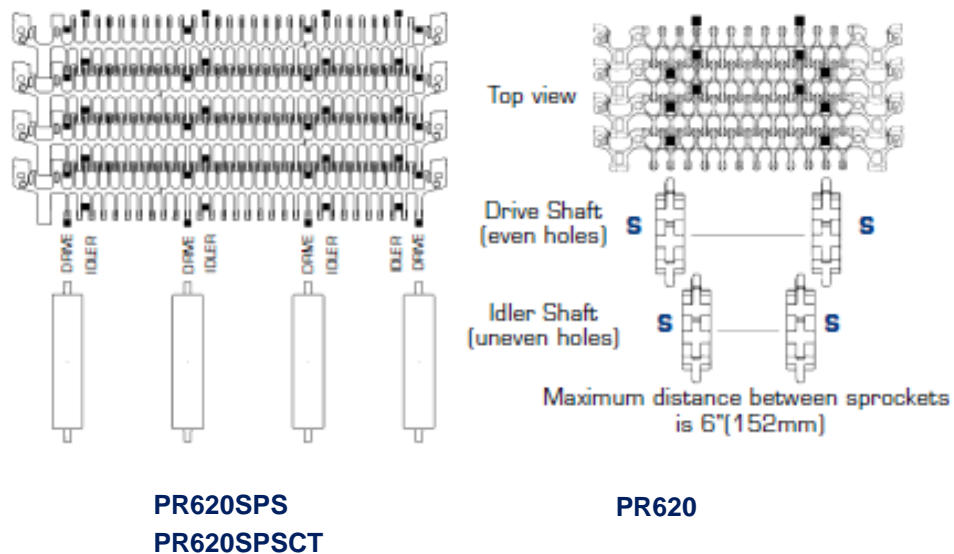


**⚠ CAUTION: Acetal belts will burn with a flame that is nearly invisible**

Preferred running direction:



Position of sprockets:





**Belt assembly:**

Belt width ≤ 24" (610 mm)	Belt width > 24" (610 mm) and ≤ 45" (1143 mm)	Belt width > 45" (1143 mm)
Align the modules to be connected	Align the modules to be connected	Align the modules to be connected
Insert the new rod	Cut rods between ¼" to ½" shorter than the width of the belt, cutting one short one and one long one	Cut rods and/or floaters to the right belt width, leave ¼" to ½" between these for expansion. Cut a long and a short rod
Use a small plastic tipped hammer to tap the rod while supporting the outer knuckle until the head of the rod is flush with the belt	Insert rods from both sides, alternating short and long rod every pitch	Insert rod from one side and the floater and rod from the other side alternating short and long rod every pitch
Trim off excess rod opposite head flush with the side of the belt	Use a small plastic tipped hammer to tap the rod while supporting the outer knuckle until the head of the rod is flush with the belt	Use a small plastic tipped hammer to tap the rod while supporting the outer knuckle until the head of the rod is flush with the belt

**Belt disassembly:**



Retainer rings, behind the first finger that keeps the rod in position.



Use a gate cutter to grip the rod and force the rod to the outer side so that the outer finger is "deformed".



Use a hammer to hit the module (not the rod) so that the head of the rod is exposed.



Use the gate cutter to pull out the rod completely.

Replace all removed rods as they will be damaged during disassembly.

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