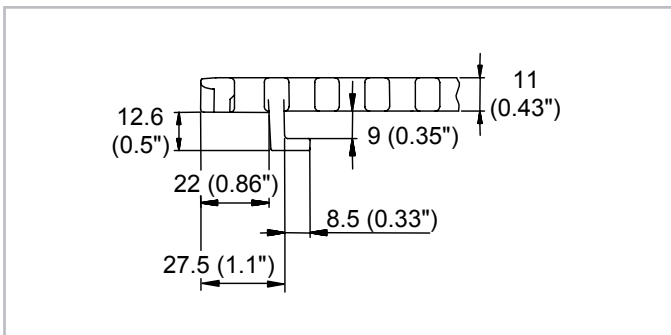


HabasitLINK® Accessories – 1" Pitch Belting Hold Down Modules for M2540

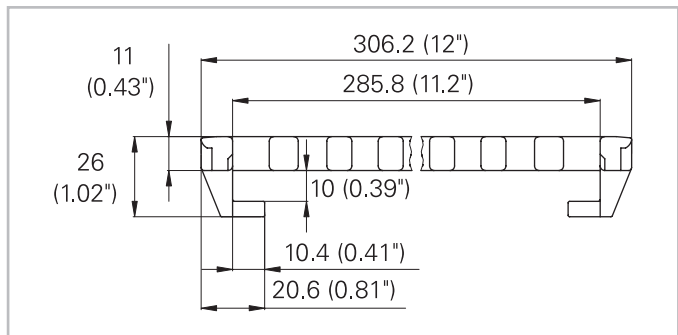
To avoid the belt flipping over or slipping off the inner guide rail in the curve, hold down guides are normally used. They are however not suitable if the conveyed goods are larger than the belt width or if side transfer over the belt edge is required. For these cases special modules equipped with hold down tabs (hook modules) are available for both belt edges.

Hold down edge modules M2540Hxx* and M2540 MTW

Hold down tabs are used for all applications where the products must be able to move over the belt edge. The use of hold down modules is also mandatory when applying sideguards.



M2540Hxx



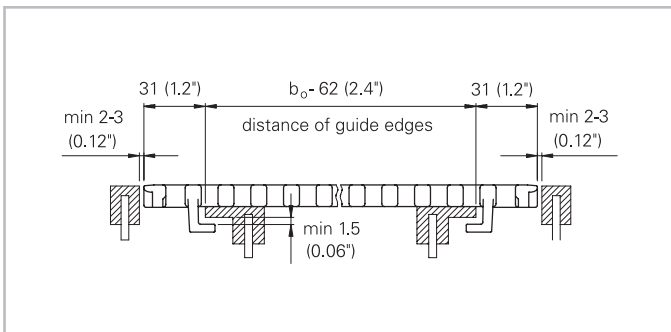
M2540 MTW

Installation

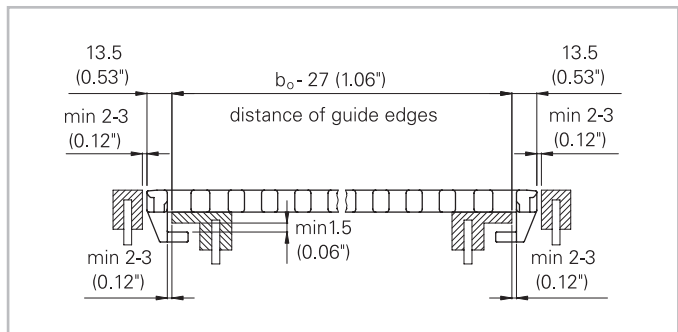
Make sure to keep clearance between guides, sprockets and hold down devices. They are meant to act as lift-off safety devices and not as guides! They will, if in contact with the guides, wear off quickly and may increase the tension in the belt.

For these reasons the conveyor needs to be designed with the appropriate accuracy.

Minimum belt width 150 mm (6") (2 Sprockets) for use of hold down edge modules and 250 mm for hold down middle modules.



M2540Hxx



M2540 MTW