

Heavy Conveyor Belts

TMIPH529FBS



Main industry segments

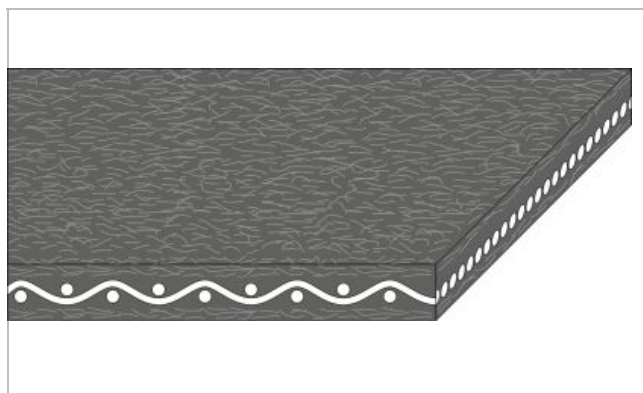
Airport, Distribution centers, Electronics, Marble and stone, Parcel distribution / Overnight carrier, Solid wood, Wood surfacing

Applications

Accumulation belt, Diverting belt, Infeed belt, Merge belt, Powerturn belt, Transfer belt

Special features

Cut resistant, Powerturn suitable



Product Construction / Design	
Conveying side material	Polyester (PET)
Conveying side surface	Nonwoven (fleece) structure
Conveying side property	Non-adhesive
Conveying side color	Anthracite
Traction layer (material)	Polyester (PET) scrim
Number of Fabrics	1
Pulley side material	Polyester (PET)
Pulley side surface	Nonwoven (fleece) structure
Pulley side property	Non-adhesive
Pulley side color	Anthracite

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Nei
Flammability	Flame retardant to ASTM D-378
Food suitability, FDA conformance	No
Food suitability, EU conformance	No

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Technical data			
Thickness of belt	3.2 mm	0.13	<i>tommer</i>
Mass of belt (belt weight)	3.7 kg/m ²	0.760	<i>lb/sqft</i>
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	23 N/mm	130	<i>lbf/in</i>
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	9.7 N/mm	55	<i>lbf/in</i>
Min. operating temperature admissible (continuous)	-23 °C	-10	<i>°F</i>
Max. operating temperature admissible (continuous)	110 °C	230	<i>°F</i>
Coefficient of friction (pulley side / steel driving pulley)	0.25 -		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -		
Coefficient of friction (pulley side / pickled steel slider bed)	0.30 -		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25 -		
Coefficient of friction (pulley side / stainless steel slider bed)	0.20 -		
Seamless manufacturing width	1829 mm	72.00	<i>tommer</i>
On request other seamless manufacturing width	1524 mm	60	<i>tommer</i>

Joining related properties

Joining method	
Clipper #2HT	Master joining method for standard applications
Thermofix	Optional joining method

[Link to JDS:](#)

Joining method		Clipper #2HT	Thermofix
Pulley diameter (minimum)	mm <i>tommer</i>	76 <i>3.00</i>	76 <i>3.00</i>
Pulley diameter minimum with counter flection	mm <i>tommer</i>	76 <i>3.00</i>	76 <i>3.00</i>
Admissible tensile force per unit of width	N/mm <i>lbf/in</i>	22 <i>128</i>	
Admissible tensile force per unit of width at max. operating temperature	N/mm <i>lbf/in</i>	5.6 <i>32</i>	
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		Yes	Yes
Knife-edge (nosebar) suitable		No	No
Low noise applications		Yes	Yes
Metal detector suitable		No	No

Meets 2003 functional belt standards for UPS for elongation/tear and fastener retention

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link til informasjon om kemisk resistens <https://rims.habasit.com>

Mode of use or conveyance

Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

No danger and limitation

Group	Nonwoven Belts
Sub-Group	Flame Retardant Belts
Del nummer	H250000455

Ansvarsfraskrivelse

Ansvarsfraskrivelse for produktanvendelse (gælder for ALLE Habasit produkter og nævnt på alle produktdatablade)

Denne ansvarsfraskrivelse gælder for Habasit og firmaer, som er tilknyttet os, samt vores chefer, ansatte, agenter og entreprenører (herefter fælles benævnt HABASIT) for de produkter som omfattes af denne tekst (herefter benævnt produkter). SIKKERHEDSADVARSLER SKAL LÆSES OMHYGGELIGT OG ALLE ANBEFALEDE SIKKERHEDSFORSKRIFTER SKAL FØLGES STRENGT! Følg advarslerne som findes i dette dokument, i Habasits kataloger og i installationsanvisninger og håndbøger. Alle indikationer og al information om applicering, anvendelse og ydelse af produktet er anbefalinger, som kan anses for værende pålidelige, men de er ingen fremstilling, garanti eller ansvarsforpligtigelse med hensyn til fuldstændighed, tolerancer eller egnethed til et bestemt formål. Denne information bygger på laboratoriearbejde med mindre testudstyr, kørt ved normaldrift, hvilket indebærer at den ikke nødvendigvis matcher produkttydelsen ved industriel anvendelse. Ny viden og erfaring kan medføre modificeringer og ændringer inden for en kort periode og uden forudgående varsel.

DISSE PRODUKTER OMFATTES AF HABASITS UDTRYKTE GARANTI, SOM ER DEN ENESTE GÆLDENDE GARANTI OG ERSTATTER ALLE ANDRE EVENTUELLE GARANTIER, UDTRYKTE ELLER UNDERFORSTÅEDE. HABASIT FRASKRIVER SIG ALT ANSVAR FOR ALLE ANDRE GARANTIER, UDTRYKTE ELLER UNDERFORSTÅEDE, INKLUSIVE, DOG UDEN AT BEGRÆNSES DERTIL, UNDERFORSTÅEDE GARANTIER OM SALGBARHED, EGNETHED TIL ET BESTEMT FORMÅL, AT PRODUKTERNE IKKE STRIDER MOD NOGLE REGLER, SAMT GARANTIER SOM FØLGE AF AFTALE, ANVENDELSE ELLER HANDEL. DETTE FORBEHOLD GÆLDER I DEN UDSTRÆKNING SOM LOVEN TILLADER. DA FORUDSÆTNINGERNE FOR ANVENDELSE ER UDEN FOR HABASITS KONTROL, KAN VI IKKE TAGE NOGET ANSVAR FOR DE NÆVNTE PRODUKTERS EGNETHED ELLER PROCESTILPASNING. DETTE FORBEHOLD GÆLDER OGSÅ FOR INDIKATIONER FRA PROCESRESULTATER OG OUTPUT.