

Applications Gluing of profiles

Scope of application

Habasit products with TPU or PVC guiding or side profiles





DANGER

H225	Highly flammable liquid and vapour
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness

Product characteristics

Description and appearance of the mixture			
Item number	H010701539		
UFI	n.a.		
Designated material	Adhesive for TPU and PVC profiles		
Use	Liquid		
Color	Transparent		
Odor	characteristic		
Viscosity	Approx. 4.5 Pas		
Composition	TPU resin in acetone/butanone		
Size of trading unit	560 g (700 ml) in metal can		
SDS	https://www.safin-net.com /de/MobileView.aspx?ck=1658901248&type=SDB& name=12d40655-337c-4a08-a5bc-f91ceeb8b132& file=sdb.doc&user=MobileUser		

Shelf life, storage and disposal	
Shelf life	Printed on container
Storage	Keep containers tightly closed in a dry, cool and well-ventilated place. Do not store together with food.
Disposal	Dispose of as hazardous waste in compliance with local and national regulations. Can be burned in a suitable installation subject to local regulations.

Handling and application	
Application tools and auxiliaries	Brush, spatula
Parameter for joining	Detailed information about temperature, pressure and duration of joining can be found in the Joining Data Sheet (JDS)
Standard climatic conditions	23°C (73° F); 50 % rel. humidity



Processing specification

Use only with personal protective equipment (safety glasses, gloves, in case of insufficient ventilation wear suitable respiratory equipment).

Mark off area for gluing. This area must be clean from dirt and impurity. TRS Plasto is mixed with TRS Hardener 1000E. The ratio is 30 g hardener mixed with 560 g (700ml) TRS Plasto.

Pressing time is individual for each belt and can be checked up in the JDS. Attention should be paid to the climatic conditions. Deviation from standard climatic conditions may need an adjustment for pressing time and temperature.

For industrial purpose only and for use according our technical regulations only.

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