

# Processing Belts

## 2TCE



### Main industry segments

Beverage

### Applications

Magnetic conveyor belt

### Special features

High abrasion resistance, Low friction running side, Oil resistant

Product Construction / Design	
Conveying side material	Acrylonitrile-Butadiene-Rubber (NBR)
Conveying side surface	Coarse textile structure
Conveying side property	Adhesive
Conveying side color	Green
Traction layer (material)	Polyester (PET)
Number of Fabrics	2
Pulley side material	Polyester (PET)
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	White

Product characteristics	
Antistatically equipped	No
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

Technical data		
Thickness of belt	1.7 mm	0.07 inch
Mass of belt (belt weight)	1.5 kg/m <sup>2</sup>	0.307 lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	9.5 N/mm	54 lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	7.0 N/mm	40 lbf/in
Min. operating temperature admissible (continuous)	-20 °C	-4 °F
Max. operating temperature admissible (continuous)	100 °C	212 °F
Coefficient of friction (pulley side / steel driving pulley)	0.15 -	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35 -	
Coefficient of friction (pulley side / pickled steel slider bed)	0.20 -	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20 -	
Coefficient of friction (pulley side / stainless steel slider bed)	0.20 -	
Seamless manufacturing width	1500 mm	59.06 inch

## Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

[Link to JDS:](#)

Joining method		Flexproof 10 x 80
Pulley diameter (minimum)	mm	40
	inch	1.57
Pulley diameter minimum with counter flection	mm	60
	inch	2.36
Admissible tensile force per unit of width	N/mm	17
	lbf/in	97
Admissible tensile force per unit of width at max. operating temperature	N/mm	6.5
	lbf/in	37
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Knife-edge (nosebar) suitable		No
Metal detector suitable		Yes

*All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.*

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## Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

## Mode of use or conveyance

Declined, Horizontal, Inclined, Vertical

## Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

## Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group	Elastomer Covered Conveying Belts
Sub-Group	-
Item number	H700000156

## Disclaimer

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