Heavy Conveyor Belts APH120LFOXLN



Main industry segments

Parcel distribution / Overnight carrier

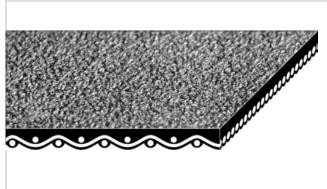
Applications

Acceleration belt, Diverting belt

Special features

Cut resistant, Edges wear resistant, Excellent tracking, Flame retardant, Good lace retention, High abrasion resistance, Low friction conveying side, Low noise applications suitable, Tear resistant





Product Construction / Design			
Conveying side material	Polyvinylchloride (PVC)		
Conveying side surface	Embossed cover		
Conveying side property	Medium-adhesive		
Conveying side color	Anthracite		
Traction layer (material)	Polyester (PET)		
Number of Fabrics	1		
Pulley side material	Polyester (PET)		
Pulley side surface	Impregnated fabric		
Pulley side property	Non-adhesive		
Pulley side color	Black		

Product characteristics				
Antistatically equipped	No			
Adhesive free joining method	No			
Flammability	Flame retardant, Flame retardant to ASTM D-378			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			

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Technical data					
Thickness of belt	3.2	mm	0.13	inch	
Mass of belt (belt weight)	3.5	kg/m²	0.717	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	39	N/mm	223	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	12	N/mm	69	lbf/in	
Min. operating temperature admissible (continuous)	-12	°C	10	°F	
Max. operating temperature admissible (continuous)	80	°C	176	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.20	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.30	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.25	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.18	-			
Seamless manufacturing width	1829	mm	72.00	inch	
On request other seamless manufacturing width	1524	mm	60	inch	

Joining related properties

Joining method	
Clipper #2HT	Master joining method for standard applications

Link to JDS:

Joining method		Clipper #2HT	
Pulley diameter (minimum)	mm	76	
	inch	3.00	
Pulley diameter minimum with	mm	83	
counter flection	inch	3.25	
Admissible tensile force per unit of	N/mm	21	
width	lbf/in	120	
Admissible tensile force per unit of	N/mm	7.0	
width at max. operating	lbf/in	40	
temperature			
Slider bed suitable		Yes	
Carrying rollers suitable		Yes	
Troughed installation suitable		Yes	
Powerturns / curved installations		No	
Knife-edge (nosebar) suitable		No	
Low noise applications		Yes	
Metal detector suitable		No	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Diverting, Horizontal

Recommendation

Group Sub-Group Woven Belts Flame Retardant Belts H250001637

Item number

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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