# Light Conveyor Belts ENI-12P



# Main industry segments

Electronics, Paper manufacturing and processing, Paper printing and finishing, Plastics

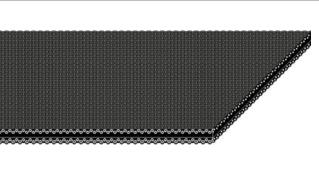
# **Applications**

Accumulation belt, Infeed belt, Inspection/control belt, Processing belt, Transfer belt

# **Special features**

Abrasion resistant on both sides, Antistatic, Cut resistant, High abrasion resistance





Product Construction / Design			
Conveying side material	Polyurethane cross-linked (PUR)		
Conveying side surface	Impregnated fabric		
Conveying side property	Non-adhesive		
Conveying side color	Black		
Traction layer (material)	Polyamide (PA)		
Number of Fabrics	2		
Pulley side material	Polyurethane cross-linked (PUR)		
Pulley side surface	Impregnated fabric		
Pulley side property	Non-adhesive		
Pulley side color	Black		

Product characteristics				
Antistatically equipped	Yes - fulfills EN 12882 / Categorie 1			
Adhesive free joining method	No			
Flammability	No specific flammability prevention property			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

# Light Conveyor Belts ENI-12P



Technical data					
Thickness of belt	1.6	mm	0.06	inch	
Mass of belt (belt weight)	1.7	kg/m²	0.348	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	14	N/mm	80	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	6.5	N/mm	37	lbf/in	
Min. operating temperature admissible (continuous)	-20	°C	-4	°F	
Max. operating temperature admissible (continuous)	100	°C	212	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.15	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.25	-			
Seamless manufacturing width	1140	mm	44.88	inch	

# Joining related properties

Joining method	
Thermofix 90°	Master joining method for standard applications

# Link to JDS:

Joining method		Thermofix 90°
Pulley diameter (minimum)	mm	60
	inch	2.36
Pulley diameter minimum with	mm	60
counter flection	inch	2.36
Admissible tensile force per unit of	N/mm	37
width	lbf/in	211
Admissible tensile force per unit of	N/mm	37
width at max. operating	lbf/in	211
temperature		
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Knife-edge (nosebar) suitable		No
Low noise applications		No
Metal detector suitable		No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

#### Mode of use or conveyance

Accumulation, Horizontal

## **Calculations**

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

## Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number Special Belts Cross-linked PUR H010100427

### Disclaimer

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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