Light Conveyor Belts ENI-5P



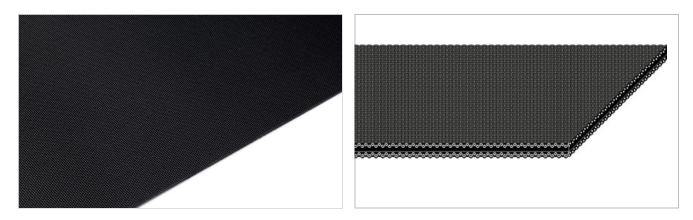
Main industry segments Electronics, Paper manufacturing and processing, Plastics

Applications

Processing belt

Special features

Abrasion resistant, Abrasion resistant on both sides



Product Construction / Design		
Conveying side material	Polyurethane cross-linked (PUR)	
Conveying side surface	Impregnated fabric	
Conveying side property	Non-adhesive	
Conveying side color	Black	
Traction layer (material)	Polyamide (PA)	
Number of Fabrics	2	
Pulley side material	Polyurethane cross-linked (PUR)	
Pulley side surface	Impregnated fabric	
Pulley side property	Non-adhesive	
Pulley side color	Black	

Product characteristics			
Antistatically equipped	Yes - fulfills EN 12882 / Categorie 1		
Adhesive free joining method	No		
Flammability	No specific flammability prevention property		
Food suitability, FDA conformance	No		
Food suitability, USDA recommendations	No use intended		
Food suitability, EU conformance	No		

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Technical data				
Thickness of belt	1.00	mm	0.04	inch
Mass of belt (belt weight)	1.1	kg/m²	0.225	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	8.5	N/mm	49	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	3.2	N/mm	18	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	100	°C	212	°F
Coefficient of friction (pulley side / steel driving pulley)	0.15	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.15	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-		
Seamless manufacturing width	1140	mm	44.88	inch

Joining related properties

Joining method			
Thermofix 90°	Aaster joining method for standard applications		
ink to JDS:			
Joining method		Thermofix 90°	
Pulley diameter (minimum)	mm <i>inch</i>	20 <i>0.79</i>	
Pulley diameter minimum with counter flection	mm <i>inch</i>	20 <i>0.79</i>	
Admissible tensile force per unit width	of N/mm <i>Ibf/in</i>	16 91	
Admissible tensile force per unit width at max. operating temperature	of N/mm Ibf/in	16 91	
Slider bed suitable		Yes	
Carrying rollers suitable		Yes	
Troughed installation suitable		No	
Powerturns / curved installations		No	
Knife-edge (nosebar) suitable		No	
Low noise applications		No	
Metal detector suitable		No	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or convevance

Accumulation, Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements: "https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number Special Belts Cross-linked PUR H010100200

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