Processing Belts HNU-8P



Main industry segments

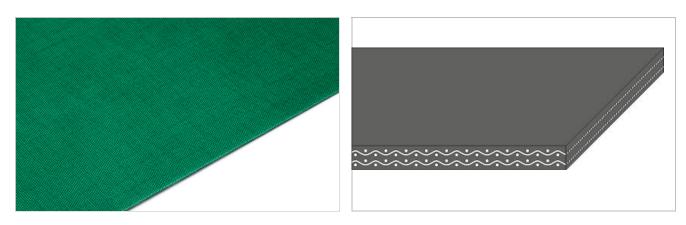
Various industries

Applications

Processing belt

Special features

Abrasion resistant on both sides, Cut resistant, Oil resistant



Product Construction / Design	
Conveying side material	Polyamide (PA)
Conveying side surface	Glossy
Conveying side property	Non-adhesive
Conveying side color	Green
Traction layer (material)	Polyamide (PA)
Number of Fabrics	2
Pulley side material	Polyamide (PA)
Pulley side surface	Glossy
Pulley side property	Non-adhesive
Pulley side color	Green

Product characteristics			
Antistatically equipped	No		
Adhesive free joining method	No		
Flammability	No specific flammability prevention property		
Food suitability, FDA conformance	No		
Food suitability, USDA recommendations	No use intended		
Food suitability, EU conformance	No		

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Technical data				
Thickness of belt	1.00	mm	0.04	inch
Mass of belt (belt weight)	1.0	kg/m²	0.205	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	4.4	N/mm	25	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	2.0	N/mm	11	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	100	°C	212	°F
Coefficient of friction (pulley side / steel driving pulley)	0.15	-		
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-		
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-		
Coefficient of friction (pulley side / phenolic resin slider bed)	0.15	-		
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-		
Seamless manufacturing width	1140	mm	44.88	inch

Joining related properties

Joining method			
Thermofix 90°	Aaster joining method for standard applications		
ink to JDS:			
Joining method		Thermofix 90°	
Pulley diameter (minimum)	mm <i>inch</i>	50 <i>1.97</i>	
Pulley diameter minimum with counter flection	mm <i>inch</i>	50 <i>1.97</i>	
Admissible tensile force per unit width	of N/mm Ibf/in	10 57	
Admissible tensile force per unit width at max. operating temperature	of N/mm Ibf/in	10 57	
Slider bed suitable		Yes	
Carrying rollers suitable		Yes	
Troughed installation suitable		Yes	
Powerturns / curved installations		No	
Knife-edge (nosebar) suitable		No	
Low noise applications		No	
Metal detector suitable		Yes	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or convevance

Accumulation, Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements: "https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Sub-Group Item number

Various Special Belts H010100177

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