Processing Belts NAS-50EHAV-S2



Main industry segments

Marble and stone

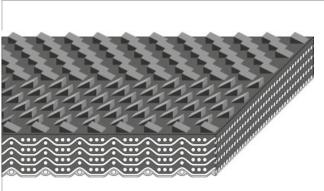
Applications

Polishing machines

Special features

Abrasion resistant, Absorption of shock loads, High grip surface, High strength, Water resistant





Product Construction / Design			
Conveying side material	Polyvinylchloride (PVC)		
Conveying side surface	Alternating sawtooth structure		
Conveying side property	Adhesive		
Conveying side color	Anthracite		
Traction layer (material)	Polyester (PET)		
Number of Fabrics	4		
Pulley side material	Polyester (PET)		
Pulley side surface	Impregnated fabric		
Pulley side property	Non-adhesive		
Pulley side color	Yellow		

Product characteristics				
Antistatically equipped	No			
Adhesive free joining method	Yes			
Flammability	No specific flammability prevention property			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

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Technical data						
Thickness of belt	14.0	mm	0.55	inch		
Mass of belt (belt weight)	11.4	kg/m²	2.335	lb/sqft		
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	48	N/mm	274	lbf/in		
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	24	N/mm	137	lbf/in		
Min. operating temperature admissible (continuous)	-10	°C	14	°F		
Max. operating temperature admissible (continuous)	70	°C	158	°F		
Coefficient of friction (pulley side / steel driving pulley)	0.15	-				
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-				
Coefficient of friction (pulley side / pickled steel slider bed)	0.20	-				
Coefficient of friction (pulley side / phenolic resin slider bed)	0.15	-				
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-				
Seamless manufacturing width	2200	mm	86.61	inch		

Joining related properties

Joining method	
Step joint	Master joining method for standard applications

Link to JDS:

Joining method		Step joint	
Pulley diameter (minimum)	mm	450	
	inch	17.72	
Pulley diameter minimum with	mm	500	
counter flection	inch	19.69	
Admissible tensile force per unit of	N/mm	60	
width	lbf/in	343	
Admissible tensile force per unit of	N/mm	60	
width at max. operating	lbf/in	343	
temperature			
Slider bed suitable		Yes	
Carrying rollers suitable		Yes	
Troughed installation suitable		No	
Powerturns / curved installations		No	
Knife-edge (nosebar) suitable		No	
Low noise applications		No	
Metal detector suitable		Yes	

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Processing Belts NAS-50FHAV-S2



Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

Mode of use or conveyance

Horizontal, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group Marble Belts

Sub-Group

Item number H100066378

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