Light Conveyor Belts NHM-10ESBV 13



Main industry segments

Airport, Distribution centers

Applications

Transfer belt, Loading/Unloading belt

Special features

Absorption of shock loads, Antistatic, Flame retardant, Low noise applications suitable





Product Construction / Design		
Conveying side material	Polyvinylchloride (PVC)	
Conveying side surface	Super matt finish	
Conveying side property	Non-adhesive	
Conveying side color	Black	
Traction layer (material)	Polyester (PET)	
Number of Fabrics	2	
Pulley side material	Polyester (PET)	
Pulley side surface	Fabric	
Pulley side property	Non-adhesive	
Pulley side color	Off-white	

Product characteristics				
Antistatically equipped	Yes			
Adhesive free joining method	Yes			
Flammability	In accordance with ISO 340			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

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Technical data					
Thickness of belt	3.0	mm	0.12	inch	
Mass of belt (belt weight)	3.6	kg/m²	0.737	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	10	N/mm	57	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	6.5	N/mm	37	lbf/in	
Min. operating temperature admissible (continuous)	-15	°C	5	°F	
Max. operating temperature admissible (continuous)	70	°C	158	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.15	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.25	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-			
Seamless manufacturing width	3000	mm	118.11	inch	
Hardness belt cover (See Recommendation)	80	ShA			

Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

Link to JDS:

Joining method		Flexproof 10 x 80
Pulley diameter (minimum)	mm	40
	inch	1.57
Pulley diameter minimum with	mm	40
counter flection	inch	1.57
Admissible tensile force per unit of	N/mm	16
width	lbf/in	91
Admissible tensile force per unit of	N/mm	11
width at max. operating	lbf/in	63
temperature		
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Knife-edge (nosebar) suitable		No
Low noise applications		Yes
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

Light Conveyor Belts NHM-10FSBV 13



Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

REACH

This product contains more than 0.1% of the following substance(s) of very high concern (SVHC) and is (are) included in the Candidate List. Further information is available from your Habasit representation. Substance(s): Medium-chain chlorinated paraffins (MCCP)

Mode of use or conveyance

Accumulation, Horizontal

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

In case the pulley diameter used in an application is 80 mm or more, a minimum temperature of -10 °C is applicable, This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment, Shore Hardness not measured according to ISO7619-1. This value is taken directly on the belt cover without any consideration of top layer thickness

PVC Belts Group

Flame Retardant Belts Sub-Group

Item number H100066234

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