# Light Conveyor Belts NVT-756



# Main industry segments

Distribution centers, General conveying

## **Applications**

Check-out belt, Sorting belt, Transfer belt, Loading/Unloading belt

## **Special features**

Abrasion resistant, Anti-glare, Antistatic, Low noise applications suitable, Metal detection units suitable





Product Construction / Design		
Conveying side material	Polyvinylchloride (PVC)	
Conveying side surface	Super matt finish	
Conveying side property	Non-adhesive	
Conveying side color	Black	
Traction layer (material)	Polyester (PET)	
Number of Fabrics	2	
Pulley side material	Polyester (PET)	
Pulley side surface	Fabric	
Pulley side property	Non-adhesive	
Pulley side color	White	

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	Tested according to UL 94HB (USA) requirement; HB= Horizontal Burning
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data					
Thickness of belt	1.9	mm	0.07	inch	
Mass of belt (belt weight)	2.2	kg/m²	0.451	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	11	N/mm	63	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	7.0	N/mm	40	lbf/in	
Min. operating temperature admissible (continuous)	-10	°C	14	°F	
Max. operating temperature admissible (continuous)	70	°C	158	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.15	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.35	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.25	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.20	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.15	-			
Seamless manufacturing width	3000	mm	118.11	inch	

## Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications

# Link to JDS:

Joining method		Flexproof 10 x 80
Pulley diameter (minimum)	mm	40
	inch	1.57
Pulley diameter minimum with	mm	40
counter flection	inch	1.57
Admissible tensile force per unit of	N/mm	14
width	lbf/in	80
Admissible tensile force per unit of	N/mm	8.5
width at max. operating	lbf/in	49
temperature		
Slider bed suitable		Yes
Carrying rollers suitable		Yes
Troughed installation suitable		No
Powerturns / curved installations		No
Knife-edge (nosebar) suitable		No
Low noise applications		Yes
Metal detector suitable		Yes

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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## **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

### Mode of use or conveyance

Accumulation, Horizontal

## **Calculations**

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

## Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Store spare belts in a cool and dry place and if possible in their original packaging. Protect spare belts from sunlight/UV-radiation/dust/dirt! Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

Group **PVC Belts** 

Sub-Group General Purpose Conveyor Belts

Item number H950037788

#### Disclaimer

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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