

# Processing Belts

## PM140SCTPU-B



### Main industry segments

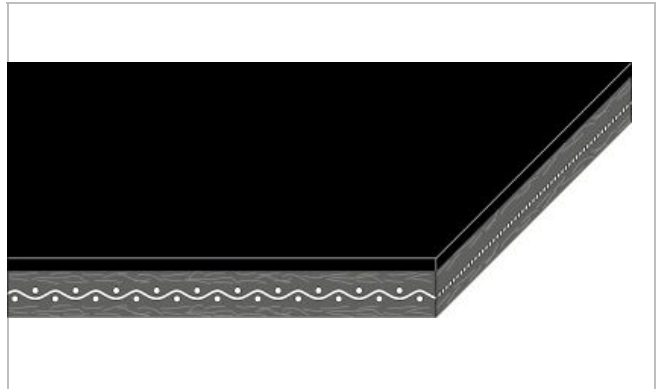
Metal stamping

### Applications

Stamping belt, Transfer belt

### Special features

Abrasion resistant, Antistatic, Cut resistant, Edges wear resistant, Excellent tracking, High abrasion resistance, Low noise applications suitable, Non-marking, Oil resistant



### Product Construction / Design

Conveying side material	Thermoplastic polyurethane (TPU)
Conveying side surface	Smooth
Conveying side property	Medium-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET) scrim
Number of Fabrics	1
Pulley side material	Nonwoven (fleece)
Pulley side surface	Buffed finish
Pulley side property	Non-adhesive
Pulley side color	Black

### Product characteristics

Antistatically equipped	Yes
Adhesive free joining method	Yes
Flammability	No specific flammability prevention property
Food suitability, FDA conformance	No
Food suitability, USDA recommendations	No use intended
Food suitability, EU conformance	No

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Technical data			
Thickness of belt	4.8 mm	0.19 inch	
Mass of belt (belt weight)	4.5 kg/m <sup>2</sup>	0.920 lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	22 N/mm	125 lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	8.2 N/mm	47 lbf/in	
Min. operating temperature admissible (continuous)	-12 °C	10 °F	
Max. operating temperature admissible (continuous)	80 °C	176 °F	
Coefficient of friction (pulley side / steel driving pulley)	0.40	-	
Coefficient of friction (pulley side / driving pulley with friction cover)	0.40	-	
Coefficient of friction (pulley side / pickled steel slider bed)	0.25	-	
Coefficient of friction (pulley side / phenolic resin slider bed)	0.30	-	
Coefficient of friction (pulley side / stainless steel slider bed)	0.25	-	
Seamless manufacturing width	1829 mm	72.00 inch	
On request other seamless manufacturing width	1524 mm	60 inch	

## Joining related properties

Joining method	
Flexproof 10 x 80	Master joining method for standard applications
Mechanical joining	Optional joining method

[Link to JDS:](#)

Joining method		Flexproof 10 x 80	Mechanical joining
Pulley diameter (minimum)	mm inch	102 4.00	102 4.00
Pulley diameter minimum with counter flection	mm inch	152 6.00	152 6.00
Admissible tensile force per unit of width	N/mm lbf/in	16 91	
Admissible tensile force per unit of width at max. operating temperature	N/mm lbf/in	9.6 55	
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	No
Low noise applications		Yes	Yes
Metal detector suitable		No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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## Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

## Mode of use or conveyance

Horizontal, Slider bed

## Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

## Recommendation

Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

No danger and limitation

Group	Nonwoven Belts
Sub-Group	Polymate Nonwoven Belts
Item number	H250000119

## Disclaimer

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