

Heavy Conveyor Belts

TM120LR-B



Main industry segments

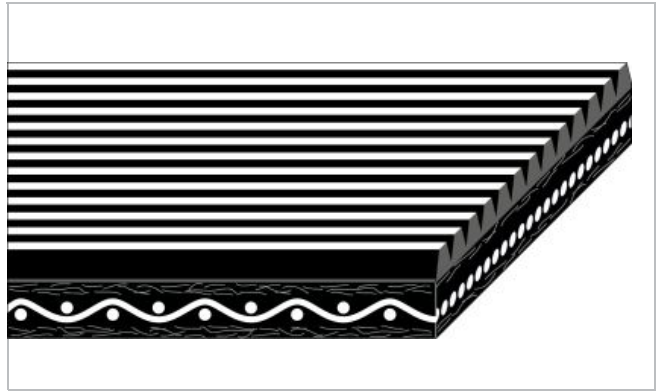
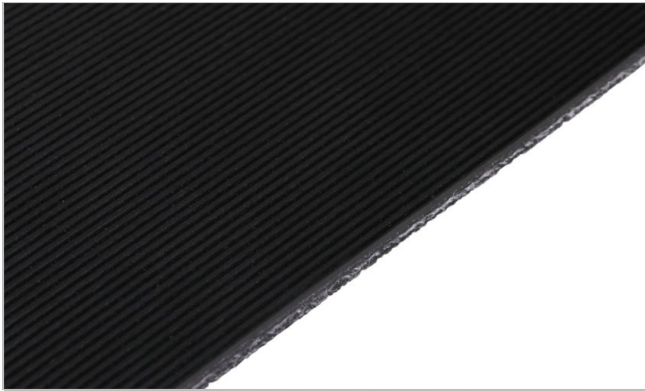
Distribution centers

Applications

Acceleration belt, Decline belt, Incline belt, Induction belt, Light package handling, Metering/singulation belt, Packaging belt

Special features

Excellent tracking, Flexibility, Low noise applications suitable



| Product Construction / Design | |
|-------------------------------|---|
| Conveying side material | Polyvinylchloride (PVC) |
| Conveying side surface | Longitudinal groove structure |
| Conveying side property | Adhesive |
| Conveying side color | Black |
| Traction layer (material) | Polyester (PET) scrim |
| Number of Fabrics | 1 |
| Pulley side material | Polyester fabric (PET) impregnated with polyvinylchloride (PVC) |
| Pulley side surface | Fabric |
| Pulley side color | Black |

| Product characteristics | |
|--|-------------------------------|
| Antistatically equipped | No |
| Adhesive free joining method | Yes |
| Flammability | Flame retardant to ASTM D-378 |
| Food suitability, FDA conformance | No |
| Food suitability, USDA recommendations | No use intended |
| Food suitability, EU conformance | No |

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| Technical data | | |
|---|-----------------------|---------------|
| Thickness of belt | 3.9 mm | 0.15 inch |
| Mass of belt (belt weight) | 4.4 kg/m ² | 0.900 lb/sqft |
| Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155) | 25 N/mm | 145 lbf/in |
| Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181) | 8.2 N/mm | 47 lbf/in |
| Min. operating temperature admissible (continuous) | -23 °C | -10 °F |
| Max. operating temperature admissible (continuous) | 91 °C | 195 °F |
| Coefficient of friction (pulley side / steel driving pulley) | 0.25 - | |
| Coefficient of friction (pulley side / driving pulley with friction cover) | 0.35 - | |
| Coefficient of friction (pulley side / pickled steel slider bed) | 0.30 - | |
| Coefficient of friction (pulley side / phenolic resin slider bed) | 0.25 - | |
| Coefficient of friction (pulley side / stainless steel slider bed) | 0.20 - | |
| Seamless manufacturing width | 1829 mm | 72.00 inch |
| On request other seamless manufacturing width | 1524 mm | 60 inch |

Joining related properties

| Joining method | |
|-------------------|---|
| Clipper #1 | Master joining method for standard applications |
| Flexproof 10 x 80 | Optional joining method |

[Link to JDS:](#)

| Joining method | | Clipper #1 | Flexproof 10 x 80 |
|--|----------------|------------|-------------------|
| Pulley diameter (minimum) | mm inch | 40 1.57 | 41 1.60 |
| Pulley diameter minimum with counter flection | mm inch | 70 2.76 | 71 2.80 |
| Admissible tensile force per unit of width | N/mm lbf/in | 13 73 | |
| Admissible tensile force per unit of width at max. operating temperature | N/mm lbf/in | 10 59 | |
| Slider bed suitable | | Yes | Yes |
| Carrying rollers suitable | | Yes | Yes |
| Troughed installation suitable | | No | No |
| Powerturns / curved installations | | Yes | Yes |
| Knife-edge (nosebar) suitable | | No | No |
| Low noise applications | | Yes | Yes |
| Metal detector suitable | | Yes | Yes |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Acceleration, Declined, Inclined

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

No danger and limitation

| | |
|-------------|---------------------------------|
| Group | Nonwoven Belts |
| Sub-Group | Trackmate General Purpose Belts |
| Item number | H250000441 |

Disclaimer

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